BUILT TO A HIGHER STANDARD™

American Standard®

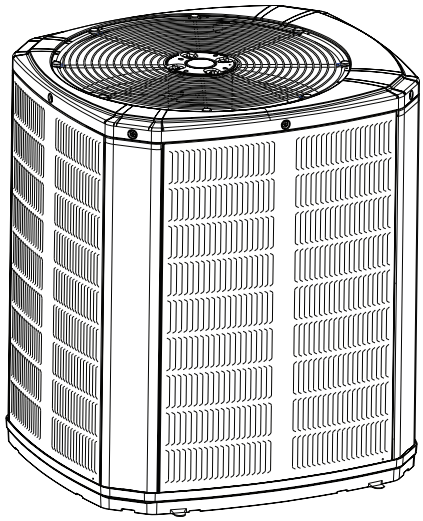
HEATING & AIR CONDITIONING

Service Facts

American Standard Multi-Speed Heat Pumps and Air Conditioners

5A6H7024A1000A
5A6H7036A1000A
5A6H7048A1000A
5A6H7060A1000A

5A7A7024A1000A
5A7A7036A1000A
5A7A7048A1000A
5A7A7060A1000A



Note: *"Graphics in this document are for representation only. Actual model may differ in appearance."*

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

Sept 2024

5A-70-SF-1A-EN

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SAFETY SECTION

Important – This document contains a wiring diagram and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

Note: R454B refrigerant is a blend and should only be added to the system in liquid form.

⚠ WARNING

HAZARDOUS VOLTAGE!

Failure to follow this Warning could result in property damage, severe personal injury, or death.

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized.

⚠ WARNING

REFRIGERANT OIL!

Any attempt to repair a central air conditioning product may result in property damage, severe personal injury, or death.

Use only R-454B approved service equipment. All R-454B systems with variable speed compressors use variable speed compressor oil that readily absorbs moisture from the atmosphere. To limit this "hygroscopic" action, the system should remain sealed whenever possible. If a system has been open to the atmosphere for more than 4 hours, the compressor oil must be replaced. Never break a vacuum with air and always change the driers when opening the system for component replacement.

⚠ CAUTION

HOT SURFACE!

May cause minor to severe burning. Failure to follow this Caution could result in property damage or personal injury.

Do not touch top of compressor.

⚠ CAUTION

CONTAINS REFRIGERANT!

Failure to follow proper procedures can result in personal illness or injury or severe equipment damage.

System contains oil and refrigerant under high pressure. Recover refrigerant to relieve pressure before opening system.

⚠ WARNING

P65 WARNING!

This product can expose you to chemicals including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

⚠ CAUTION

GROUNDING REQUIRED!

Failure to inspect or use proper service tools may result in equipment damage or personal injury.

Reconnect all grounding devices. All parts of this product that are capable of conducting electrical current are grounded. If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

⚠ WARNING

SERVICE VALVES!

Failure to follow this warning will result in abrupt release of system charge and may result in personal injury and/or property damage.

Extreme caution should be exercised when opening the Suction and Liquid Line Service Valve. Turn valve stem counterclockwise only until the stem contacts the rolled edge. No torque is required.

⚠ WARNING

BRAZING REQUIRED!

IF BRAZING - Make certain that all joints are brazed, not soldered. IF USING MECHANICAL CONNECTIONS - Ensure leak test is negative.

Failure to inspect lines or use proper service tools may result in equipment damage or personal injury.

⚠ WARNING

HIGH LEAKAGE CURRENT!

Failure to follow this Warning could result in property damage, severe personal injury, or death.

Earth connection essential before connecting electrical supply.

⚠ WARNING

RISK OF FIRE!

Flammable refrigerant used. To be repaired only by trained service personnel. Do not puncture refrigerant tubing.
Dispose of properly in accordance with federal or local regulations. Flammable refrigerant used.

⚠ CAUTION

WARNING!

Use ONLY R-454B rated indoor models, service equipment and components with these units.

⚠ WARNING

VENTILATION!

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.

Note: *See AHRI directory for approved indoor and outdoor model combinations. Only Manufacturer coils and air handlers are approved for use with multi-speed outdoor unit.*

Table 1. Operating Range

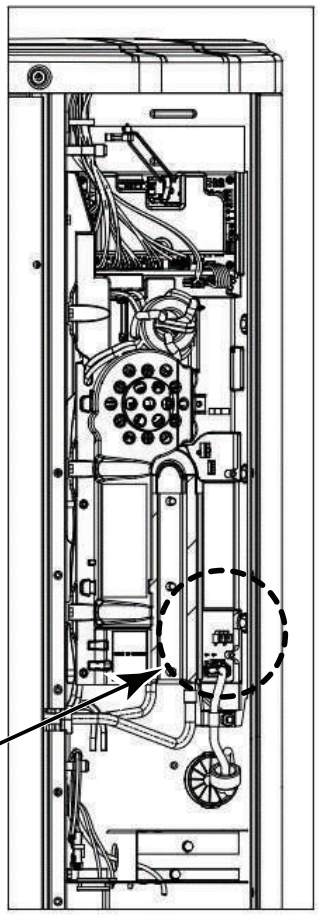
Mode	Model	Operating Range
Cooling	2 – 5 Ton	55 °F – 115°F
Heating	2 – 5 Ton	0° F – 66°F

⚠ WARNING

400 VOLTS
ELECTRICAL HAZARD

Failure to follow this warning could result in personal injury or death.

WAIT TWO (2) MINUTES after disconnecting power prior to touching electrical components as they may hold a dangerous charge of 400VDC, then verify DC Voltage is less than 42 VDC at inverter test points labeled +DC and -DC before servicing board.



SAFETY SECTION

Important: *Use caution when cleaning outdoor coil to ensure no water enters the electrical control compartment. When cleaning coil from inside the compressor compartment, take special care not to spray water towards the top rows of the coil near the control panel. Water may enter the control compartment and drive damaging the electronics. Disconnect all electric power, including remote disconnects before servicing.*

Note: *Maintenance should be performed as recommended in warranty documents.*

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HEATING & AIR CONDITIONING

Product Specifications

Heat Pump Models

OUTDOOR UNIT (a) (b)	5A6H7024A	5A6H7036A	5A6H7048A	5A6H7060A
POWER CONNS. – V/PH/HZ (c)	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60
MIN. BRCH. CIR. AMPACITY	18.0	29.0	33.0	39.0
BR. CIR. PROT. RTG. – REC/MAX. (A)	20/30	30/40	35/50	40/60
COMPRESSOR	SCROLL	SCROLL	SCROLL	SCROLL
NO. USED – NO. SPEEDS	1–MULTI	1–MULTI	1–MULTI	1–MULTI
MRC	13.3	28.0	27.5	29.5
FACTORY INSTALLED				
START COMPONENTS (d)	NA	NA	NA	NA
INSULATION/SOUND BLANKET	NO	NO	NO	NO
COMPRESSOR HEAT	YES	YES	YES	YES
OUTDOOR FAN				
DIA. (IN.) – NO. USED	23 — 1	23 — 1	27.5 — 1	27.5 — 1
TYPE DRIVE – NO. SPEEDS	DIRECT — VARIABLE	DIRECT — VARIABLE	DIRECT — VARIABLE	DIRECT — VARIABLE
NO. MOTORS – HP	1 — 1/3	1 — 1/3	1 — 1/2	1 — 1/2
MOTOR SPEED R.P.M.	600 — 1050	600 — 1050	600 — 1050	600 — 1050
VOLTS/PH/HZ	245–385/3/60	245–385/3/60	245–385/3/60	245–385/3/60
MOC	1.5	1.5	2.3	2.3
OUTDOOR COIL – TYPE	SPINE FIN™	SPINE FIN™	SPINE FIN™	SPINE FIN™
ROWS – F.P.I.	1 – 24	1 – 24	1 –24	1– 24
FACE AREA (SQ. FT.)	23.75	23.75	27.87	27.87
TUBE SIZE (IN.)	3/8	3/8	3/8	3/8
REFRIGERANT	R-454B	R-454B	R-454B	R-454B
LBS. – R-454B (O.D. UNIT) (e)	4 lb – 8 oz	4 lb – 12 oz	6 lb — 8 oz	6 lb — 8 oz
FACTORY SUPPLIED	YES	YES	YES	YES
RATED LINE SIZE – IN. O.D. GAS (f)	3/4	3/4	7/8	7/8
RATED LINE SIZE — IN. O.D. LIQ. (f)	5/16	5/16	5/16	3/8
CHARGING SPECIFICATIONS				
SUBCOOLING	10°	12°	12°	10°
DIMENSIONS	H X W X D	H X W X D	H X W X D	H X W X D
CRATED (IN.)	50.5 X 30 X 33	50.5 X 30 X 33	50.5 X 35 X 38	50.5 X 35 X 38
WEIGHT				
SHIPPING (LBS.)	218	218	269	269
NET (LBS.)	198	198	245	245

(a) Certified in accordance with the Air-Source Unitary Air-conditioner Equipment certification program, which is based on AHRI standard 210/240.
(b) Rated in accordance with AHRI standard 270/275.
(c) Calculated in accordance with Natl. Elec. Codes. Use only HACR circuit breakers or fuses.
(d) NA means no start components. Yes means quick start kit components. PTC means positive temperature coefficient starter.
(e) This value approximate. For more precise value see unit nameplate.
(f) The maximum length of refrigerant lines from outdoor to indoor varies depending on application. See Installer's Guide Table 4 for allowable applications.

Product Specifications

Air Conditioner Models

OUTDOOR UNIT (a) (b)	5A7A7024A	5A7A7036A	5A7A7048A	5A7A7060A
POWER CONNS. — V/PH/HZ (c)	208/230/1/60	208/230/1/60	208/230/1/60	208/230/1/60
MIN. BRCH. CIR. AMPACITY	19.0	27.0	36.0	43.0
BR. CIR. PROT. RTG. — MAX. (AMPS)	30	40	50	60
COMPRESSOR	SCROLL	SCROLL	SCROLL	SCROLL
NO. USED — NO. SPEEDS	1–MULTI	1–MULTI	1–MULTI	1–MULTI
MRC	17.8	27.1	39.2	46.1
FACTORY INSTALLED				
START COMPONENTS (d)	NA	NA	NA	NA
INSULATION/SOUND BLANKET	NO	NO	NO	NO
COMPRESSOR HEAT	YES	YES	YES	YES
OUTDOOR FAN				
DIA. (IN.) — NO. USED	23 – 1	23 – 1	27.5 – 1	27.5 – 1
TYPE DRIVE — NO. SPEEDS	DIRECT – VARIABLE	DIRECT – VARIABLE	DIRECT – VARIABLE	DIRECT – VARIABLE
NO. MOTORS — HP	1 – 1/3	1 – 1/3	1 – 1/2	1 – 1/2
MOTOR SPEED R.P.M.	200 – 1200	200 – 1200	200 – 1200	200 – 1200
VOLTS/PH/HZ	245–385/3/60	245–385/3/60	245–385/3/60	245–385/3/60
MOC	1.5	1.5	2.3	2.3
OUTDOOR COIL — TYPE	SPINE FIN™	SPINE FIN™	SPINE FIN™	SPINE FIN™
ROWS — F.P.I.	1 – 24	1 – 24	1 – 24	1 – 24
FACE AREA (SQ. FT.)	23.75	23.75	27.87	27.87
TUBE SIZE (IN.)	3/8	3/8	3/8	3/8
REFRIGERANT	R-454B	R-454B	R-454B	R-454B
LBS. — R-454B (O.D. UNIT) (e)	4 lb – 0 oz	4 lb – 4 oz	6 lb – 0 oz	6 lb – 0 oz
FACTORY SUPPLIED	YES	YES	YES	YES
RATED LINE SIZE — IN. O.D. GAS (f)	3/4	3/4	7/8	7/8
RATED LINE SIZE — IN. O.D. LIQ. (f)	5/16	5/16	5/16	5/16
CHARGING SPECIFICATIONS				
SUBCOOLING	10°	12°	12°	10°
DIMENSIONS	H X W X D	H X W X D	H X W X D	H X W X D
CRATED (IN.)	50.5 X 30 X 33	50.5 X 30 X 33	50.5 X 35 X 38	50.5 X 35 X 38
WEIGHT				
SHIPPING (LBS.)	215	215	256	256
NET (LBS.)	193	193	231	231

(a) Certified in accordance with the Air-Source Unitary Air-conditioner Equipment certification program, which is based on AHRI standard 210/240.
(b) Rated in accordance with AHRI standard 270/275.
(c) Calculated in accordance with Natl. Elec. Codes. Use only HACR circuit breakers or fuses.
(d) NA means no start components. Yes means quick start kit components. PTC means positive temperature coefficient starter.
(e) This value approximate. For more precise value see unit nameplate.
(f) The maximum length of refrigerant lines from outdoor to indoor varies depending on application. See Installer's Guide Table 4 for allowable applications.

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Charging in Cooling between 55° F and 120° OD Ambient

American Standard has always recommended installing American Standard approved matched indoor and outdoor systems.

The benefits of installing approved indoor and outdoor split systems are maximum efficiency, optimum performance and the best overall reliability.

The following charging methods are therefore prescribed for matched systems with indoor TXVs / EEVs.

1. Subcooling (in the cooling mode) is the only recommended method of charging between 55° and 120° ambient temperatures.
2. When charging for ambient temperatures above 120°or below 55°F, charge to 10° subcooling. It is important to return when outdoor ambient temperature is between 55° and 120° to verify system charge per these instructions.
3. For best results – the indoor temperature should be kept between 70° to 80°. Add system heat if needed.
4. Locate the designated subcooling target from the unit nameplate.
5. At startup, or whenever charge is removed or added, the system must be operated for a minimum of (20) minutes to stabilize before accurate measurements can be made.
6. Run the system in cooling mode with a Y2 call.

   Measure Liquid Line Temperature and Refrigerant Pressure at service valves.
7. Determine total refrigerant line length, and height (lift) if indoor section is above the condenser. Follow the Subcool Charging Corrections Table to calculate additional subcooling target value.
8. Locate your liquid line temperature in the left column of the table, and the intersecting liquid line gage pressure under the subcool selection column. Add refrigerant to raise the pressure to match the table, or remove refrigerant to lower the pressure. Always wait (20) minutes for the system conditions to stabilize before adjusting charge again.
9. When system is correctly charged, you can refer to System Pressure Curves to verify typical performance.

Subcool Charging Correction Charts

Note: For systems with 3/8" line set diameters, use design subcooling for all length and lift combinations.

Figure 1. Subcool Charging Corrections – 2.0 Ton

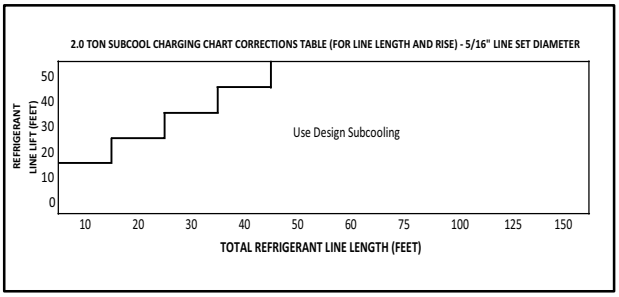


Figure 2. Subcool Charging Corrections – 3.0 Ton

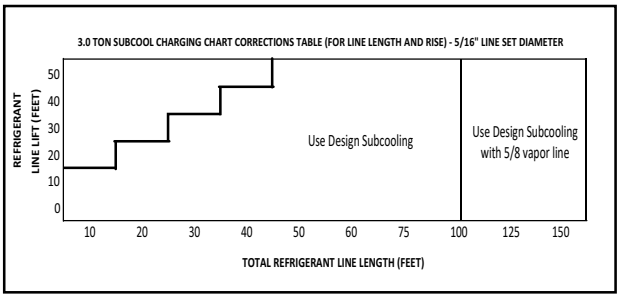


Figure 3. Subcool Charging Corrections – 4.0 Ton

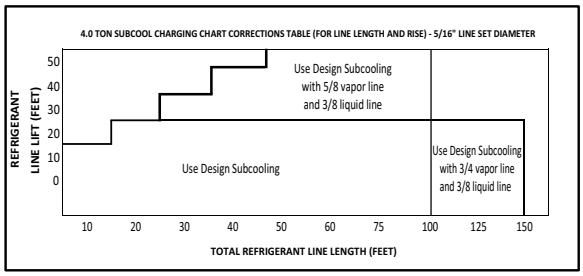
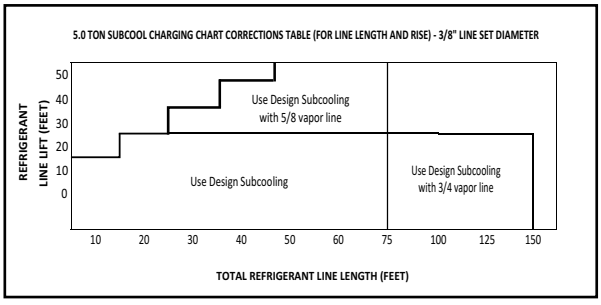


Figure 4. Subcool Charging Corrections – 5.0 Ton



R-454B Refrigerant Charging Chart

LIQUID TEMP (F)	DESIGN SUBCOOLING (F)						
	8	9	10	11	12	13	14
	LIQUID GAGE PRESSURE (PSIG)						
55	170	172	175	178	181	184	187
60	184	187	190	194	197	200	203
65	200	203	206	210	213	217	220
70	217	220	223	227	230	234	238
75	234	238	241	245	249	252	256
80	252	256	260	264	268	272	276
85	272	276	280	284	288	292	297
90	292	297	301	305	309	314	318
95	314	318	323	327	332	336	341
100	336	341	346	351	355	360	365
105	360	365	370	375	380	385	390
110	385	390	396	401	406	412	417
115	412	417	422	428	433	439	445
120	439	445	450	456	462	468	474
125	468	474	480	486	492	498	504

Note: When charging to Subcooling values, use Bubble Temp chart. If referencing Superheat, use Dew Point chart.

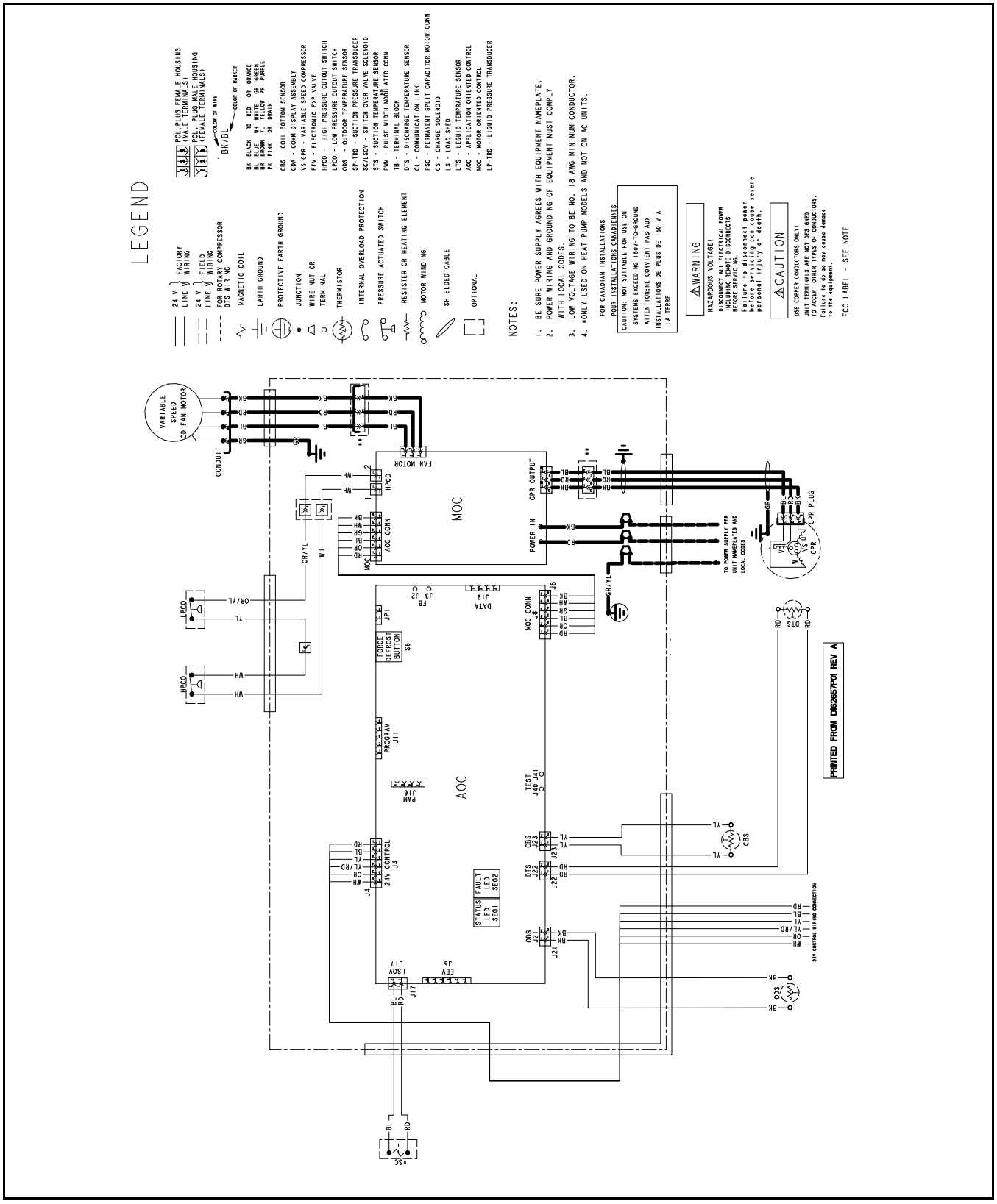
Weigh-In Method for Charging

Weigh-In Method can be used for the initial installation, or anytime a system charge is being replaced. Weigh-In Method can also be used when power is not available to the equipment site or operating conditions (indoor/outdoor temperatures) are not in range to verify with the subcooling charging method.

Calculating Charge Using the Weigh-In Method		
STEP 1 - Measure in feet the distance between the outdoor unit and the indoor unit. (Include the entire length of the line from the service valve to the IDU.) Subtract 10 ft from this entire length and record on line 1.	1. Total Line Length (ft) – 10 ft	
STEP 2 - Enter the charge multiplier (0.47 oz./ft for 3/8" and 0.30 0z./ft for 5/16").	2. Charge multiplier	for 3/8", use 0.47 oz.per foot and for 5/16" use 0.30 oz. per foot
STEP 3 - Multiply the total length of refrigerant tubing (Line 1) times the value on Step 2. Record the result on Line 3 of the Worksheet.	3. Step 1 x Step 2	= _____
STEP 4 - This is the amount of refrigerant to weigh-in prior to opening the service valves.	4. Refrigerant (oz)	= _____oz

Note: *The only mode approved for setting or validating system charge is using Cooling Mode with a Y2 call for high speed operation. Outdoor Temperature must be between 55°F and 120°F with Indoor Temperature kept between 70°F and 80°F.*

Wiring


LEGEND
NOTES:
1. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT NAMEPLATE.
2. POWER WIRING AND GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
3. LOW VOLTAGE WIRING TO BE NO. 18 AWG MINIMUM CONDUCTOR.
4. *ONLY USED ON HEAT PUMP MODELS AND NOT ON AC UNITS.
FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES
CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND
ATTENTION:NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A LA TERRE
WARNING
HAZARDOUS VOLTAGE!
DISCONNECT ALL ELECTRICAL POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.
Failure to disconnect power could result in fire, severe personal injury or death.
CAUTION
USE COPPER CONDUCTORS ONLY!
UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.
Failure to do so may cause damage to the equipment.
FCC LABEL - SEE NOTE
PRINTED FROM DM26057P01 REV A

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Electrical – High Voltage

Table 2. High Voltage Power Supply

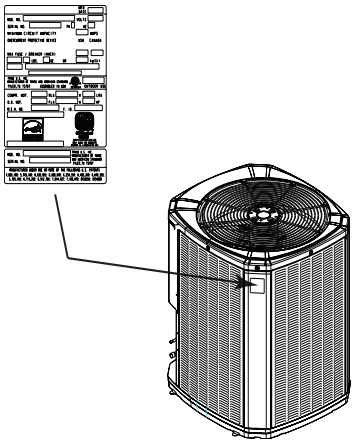
⚠ WARNING **LIVE ELECTRICAL COMPONENTS!** **Failure to follow this Warning could result in property damage, severe personal injury, or death.** **Follow all electrical safety precautions when exposed to live electrical components. It may be necessary to work with live electrical components during installation, testing, servicing, and troubleshooting of this product.** The high voltage power supply must agree with the equipment nameplate. Power wiring must comply with national, state, and local codes. Follow instructions on unit wiring diagram located on the inside of the control box cover and in the Service Facts document included with the unit.	

Table 3. High Voltage Disconnect Switch

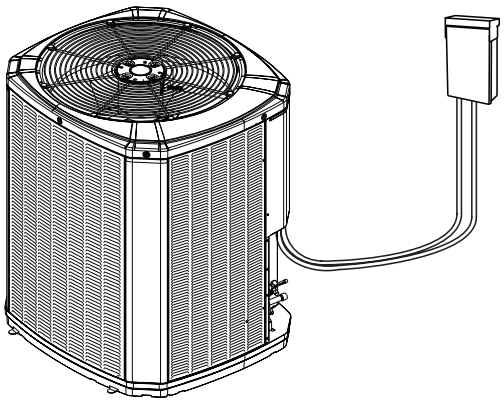
⚠ WARNING **HIGH LEAKAGE CURRENT!** **Failure to follow this Warning could result in property damage, severe personal injury, or death.** **Earth connection essential before connecting electrical supply.** **⚠ WARNING** **REMOVE POWER!** **Remove power when servicing.** Install a separate disconnect switch at the outdoor unit. For high voltage connections, flexible electrical conduit is recommended whenever vibration transmission may create a noise problem within the structure.	

Table 4. High Voltage Disconnect Switch

Ground the outdoor unit per national, state, and local code requirements.	

Table 5. Cabling

⚠ WARNING **CABLING SAFETY!** **Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects.**

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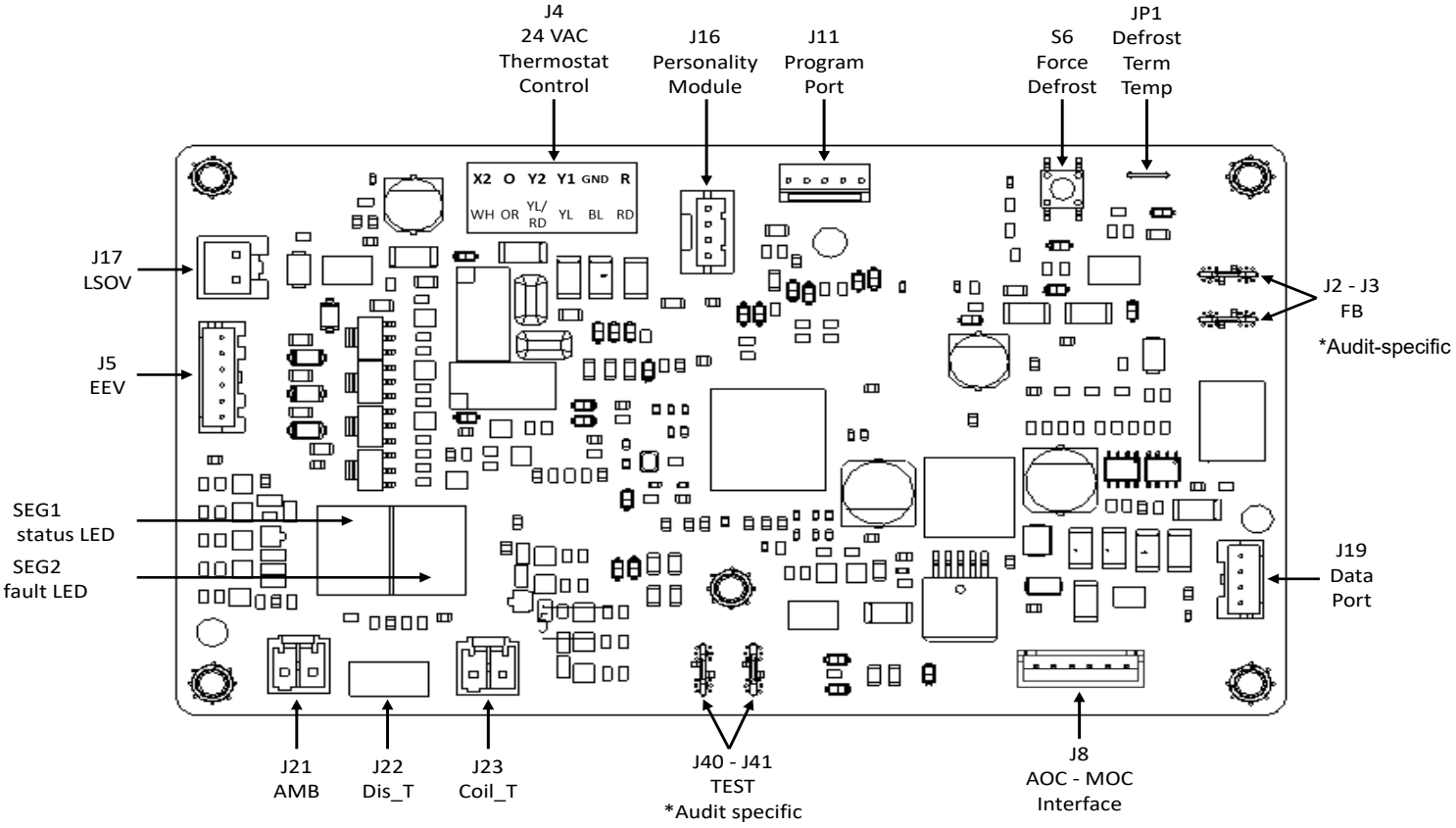
Integrated Multi-Speed Control Board LED Indicators



- Multi-speed units display the status and faults via two 7-segment LED displays on the drive AOC.
- If multiple faults are present, the 7-segment LED displays will cycle through the faults.
- The digital display also offers a diagnostics mode to cycle through historical faults.

American Standard Multi-Speed Status/Fault List

Value	1st Digit - Status	2nd Digit - Faults
0	Standby	No Fault
1	Starting	MOC Fault
2	Low Speed	MOC Communication Fault
3	High Speed	Compressor Internal Protection (IOL/OLP)
4	Boost Speed	Compressor Overcurrent Protection
5	Limp Mode	Outdoor Fan Overcurrent Protection
6	Preheating	High Preheat IPM Temperature Protection
7	Defrosting	High Coil Temperature Protection
8	De-rate	High Discharge Temperature Protection
9	Oil-Return	High MOC Compressor IPM Temperature
A	-	Outdoor Ambient Temperature Sensor Fault
b	-	AOC Jumper Pin Engaged (Test or FB)
C	-	Coil Temperature Sensor Fault
d	-	Discharge Temperature Sensor Fault
E	Software Error	High MOC PFC Temperature Protection
F	Fault	High MOC Fan IPM Temperature Protection
H	Hard lock	-
P	-	Pressure Protection (High or Low)

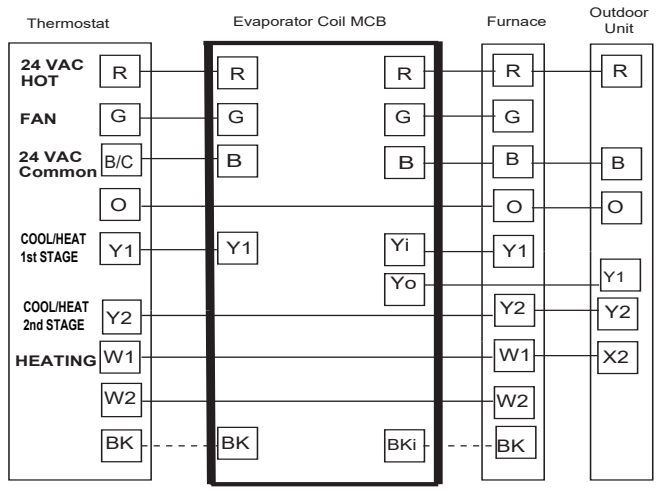
Sump Heat Control

Sump Heat Control Guidelines	
Sump Heat ON	When outdoor temperature is below 50° F and compressor discharge temperature is less than the outdoor ambient temperature
Sump Heat OFF	When the outdoor temperature goes above software-specified limit° F
	Anytime the compressor is running
	For 30 minutes after each compressor run cycle.

Note: *Multi-Speed systems are designed so that the compressor and sump heat will not run at the same time. Compressor windings are used for sump heat. When sump heat is active, line-side current will be approximately 1.5 amps.*

Low Voltage Hook-up Diagrams

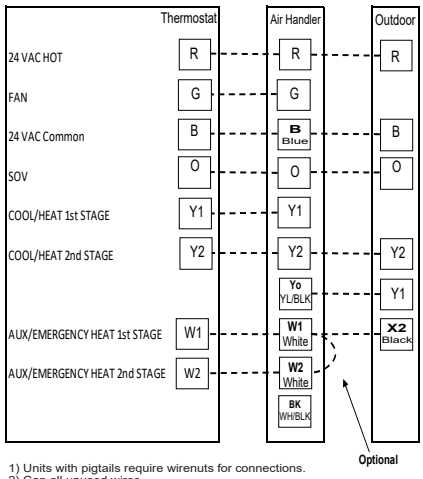
With Furnace



1) Units with pigtails require wirenuts for connections. Cap all unused wires.
2) For 24V control, connect factory supplied harness to circuit board at evaporator. Complete all other wiring connections at the furnace
3) For AC systems, O should be connected from the thermostat to the OD unit or O should be wired with Y1 at the OD unit
4) R must be connected at the OD unit

With 5TEM6

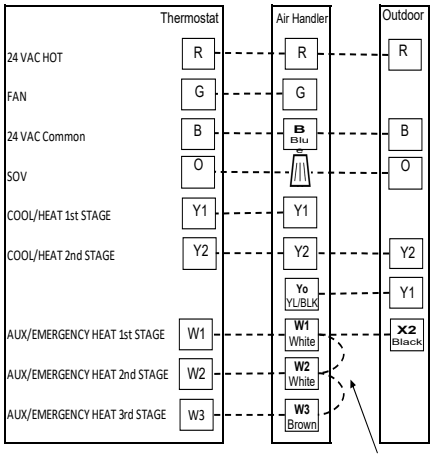
3 Stage, 24V Inverter, AC or HP



1) Units with pigtails require wirenuts for connections.
2) Cap all unused wires.
3) In AC systems, if the thermostat has only one stage of heat, jumper all W connections together to get multiple stages of electric heat.
4) For AC systems, O should be connected from the thermostat to the OD unit or O should be wired with Y1 at the OD unit
5) R must be connected at the OD unit

With 5TAM5

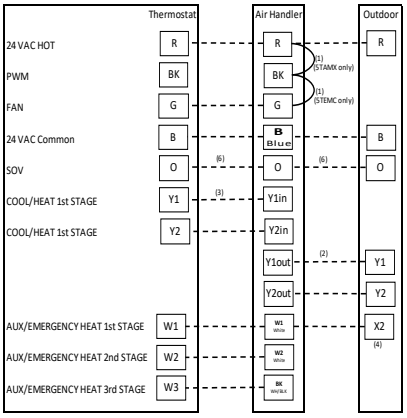
3 Stage, 24V Inverter, AC or HP



1) Units with pigtails require wire nuts for connections.
2) Cap all unused wires.
3) In AC systems, if the thermostat has only one stage of heat, jumper all W connections together to get multiple stages of electric heat.
4) For AC systems, O should be connected from the thermostat to the OD unit or O should be wired with Y1 at the OD unit
5) R must be connected at the OD unit

With 5TAMX/5TEMC

3 Stage, 24V Inverter, AC or HP



1. Separate the BK wire from either G (5TEMC models) or R (5TAMX models) when using the BK functionality from the thermostat or humidistat.
2. Yin and Yout connections must be made as shown for freeze protection, internally mounted condensate overflow, and refrigerant leak detection circuits to function properly.
3. 3rd party condensate switch should break the Y1in circuit between the thermostat and AHC.
4. X2 is necessary if not using select Trane or American Standard thermostats.
5. In AC systems for multiple stages of electric heat jumper W1, W2, and W3 together if comfort control has only one stage of heat.
6. For AC systems, O should be connected from the thermostat to the OD unit or O should be wired with Y1 at the OD unit
7. R must be connected at the OD unit

Sequence of Operation

Control Operational Overview

Operation of the multi-speed outdoor unit is managed and monitored by a micro processor based Control located in the control box of the outdoor unit. This component is also referred to as "The Drive". Heat and Cool signals are sent from the thermostat. System mode and capacity requests are received by the outdoor control and responded to by providing control outputs to the switch-over valve (SOV) solenoid coil, condenser fan motor and compressor.

The AOC has one Light Emitting Diode (LED) used for indicating operating status and verifying communications. The AOC has a seven segment display which indicates the mode and any faults detected by the AOC.

Cooling Mode (A/C and Heat Pump)

When a request for cooling capacity is sent from the thermostat to the outdoor unit, the AOC will calculate the required running speed for the compressor and outdoor fan based on the staged signal sent from the thermostat.

Regardless of the requested capacity, the outdoor system will start and ramp to a target startup speed and hold steady for a minimum dwell period to ensure proper oil return. This dwell period will last 90 sec. The startup operation will progress to normal operation once this dwell period is completed. The system can duty cycle as needed to provide the required capacity requested from the thermostat.

As the thermostat increases demand, so will the compressor, outdoor fan and indoor blower speeds to continuously deliver the capacity requested by the thermostat and meet the demand of the structural load.

Heat Pump Cooling Mode of Operation

In addition to stage and demand operating sequences outlined in the Cooling Mode description, when a heat pump system receives a demand message for cooling, the Switch Over Valve (SOV) solenoid will be pulsed to position the valve for cooling. Latching Switch Over Valve (LSOV) technology is standard with multi speed outdoor heat pumps. By utilizing components designed to hold the pilot pin of the SOV in place, the valve will maintain the cooling or heating position even when power is removed. Maintaining valve position, or Latching, is accomplished with the help of a magnet mounted in the solenoid coil or a spring manufactured internal to the SOV. To initiate the SOV position, a 12 Volt DC pulse is sent from the J17 plug located on the IVSC to the solenoid coil at the start of each call for capacity. Polarity of the DC pulse is critical to the direction the valve's pilot pin will be set.

Heat Pump Heating Mode of Operation

In the heating mode, the LSOV will get a DC pulse to position the valve for heating at the start of each call for capacity.

Heat Pump Heating Defrost Mode

When the system is operating in Heat Pump heating and the system initiates a Defrost, the control simultaneously:

- De-energizes the outdoor fan motor,
- Commands the SOV to change to the cooling mode.

There is a brief switchover time-delay (to allow refrigerant pressures to stabilize) before the compressor is commanded to run at Maximum Speed Cooling to perform Defrost.

The thermostat also sends a signal to the indoor unit to run the blower at Cooling airflow and energize auxiliary heat (if equipped). Auxiliary heat blower speed may be higher than Cooling mode and will take precedence during defrost.

The Defrost Mode will be terminated after the OD coil temperature reaches 50°F or the maximum time override of 15 minutes has lapsed. At Defrost termination, the compressor will be commanded to go to the Defrost Switchover Speed. After that speed is achieved, the SOV position will be changed back to the heating mode of operation and the OD fan will be turned back on. Following the refrigerant stabilizing delay, the compressor will be allowed to run at any speed commanded based on the thermostat signal. The defrost termination temperature can be changed to 65°F by clipping the defrost termination jumper (JP1).

Servicing

When Servicing:

- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres.
- Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.
- Work shall be undertaken under a controlled procedure so as to minimize the risk of a flammable gas or vapor being present while the work is being performed.
- If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand.
- Have a dry powder or CO2 fire extinguisher adjacent to the servicing area.
- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work.
- A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

  Important: *The following leak detection methods are deemed acceptable for all refrigerant systems:*

  1. *Electronic leak detectors calibrated for R454B*
  2. *Bubble method*

  Important: *Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks.*
- If a leak is suspected, all naked flames shall be removed/extinguished.
- If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak.
- If repairs must be made after system is charged, properly and safely remove or isolate refrigerant and purge the section of the system needing repair with inert gas or oxygen free nitrogen prior to opening the circuit.
- The REFRIGERANT CHARGE shall be recovered into the correctly marked recovery cylinders. Ensure that the outlet for the vacuum pump is not close to any potential ignition sources and that ventilation is available."
- Nitrogen purge chart:

Nitrogen Purge Times				
Flow Rate	**Lineset Length**			
CuFT/Hr	< 50 feet	< 100 feet	< 150 feet	< 200 feet
15	2 Minutes	4 Minutes	6 Minutes	8 Minutes
30	1 Minute	2 Minutes	3 Minutes	4 Minutes
60	1 Minute	1 Minute	2 Minutes	2 Minutes

- Ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. Only use cylinders designated for the recovered refrigerant and labelled for that refrigerant. Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order.
- A calibrated weighing scale shall be available and in good working order. Hoses shall be complete

with leak-free disconnect couplings and in good condition. Ensure any associated electrical components are sealed.

- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder. Do not mix refrigerants.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that FLAMMABLE REFRIGERANT does not remain within the lubricant.

Defrost Control (Heat Pump only)

Demand Defrost

The demand defrost control measures heat pump outdoor ambient temperature with a sensor located outside the outdoor coil. A second sensor located on the outdoor coil is used to measure the coil temperature. The difference between the ambient and the colder coil temperature is the difference or delta-T measurement. This delta-T measurement is representative of the operating state and relative capacity of the heat pump system. By measuring the change in delta-T, we can determine the need for defrost. The coil sensor also serves to sense outdoor coil temperature for termination of the defrost cycle.

Defrost Initiation

The calculated temperature difference between the outdoor temperature sensor and the coil temperature sensor is called Delta T. Defrost can occur once the current Delta T exceeds the Delta T initiate value. This adaptive logic assures a complete defrost for a range of outdoor temperatures.

Defrost Enabled

Demand Defrost is enabled with the following inputs to the AOC:

- Outdoor ambient temperature sensor (ODS-B) reporting an outdoor temperature at or below 52° F.
- Coil temperature sensor (CBS) reporting a coil temperature at or below 35° F.

***Note**: A forced Defrost test can be entered through the AOC Forced Defrost Button (hold for at least 5 seconds)*

Note: Indoor heat will turn on if running a forced defrost test

SENSORS

J22 Compressor Discharge Temperature

This table shows the corresponding voltage, resistance and temperature readings for the Dome Temperature Sensor when measured across pins J22. The power source for the Dome Temperature Sensor is 3.2VDC.

TEMP F	TEMP C	THERMISTOR RESISTANCE (OHMS)	VOLTS DC (PIN TO PIN)
-15	-26.11	139453	3.13
-10	-23.33	118062	3.11
-5	-20.56	100258	3.10
0	-17.78	85393	3.08
5	-15.00	72944	3.06
10	-12.22	62487	3.04
15	-9.44	53676	3.02
20	-6.67	46232	2.99
25	-3.89	39925	2.96
30	-1.11	34567	2.93
35	1.67	30003	2.89
40	4.44	26105	2.85
45	7.22	22767	2.80
50	10.00	19903	2.75
55	12.78	17438	2.70
60	15.56	15312	2.64
65	18.33	13475	2.58
70	21.11	11883	2.51
75	23.89	10501	2.45
80	26.67	9298	2.37
85	29.44	8249	2.30
90	32.22	7333	2.22
95	35.00	6530	2.14
100	37.78	5826	2.06
105	40.56	5208	1.97
110	43.33	4663	1.89
115	46.11	4182	1.80
120	48.89	3758	1.72
125	51.67	3382	1.63
130	54.44	3048	1.55
135	57.22	2752	1.47
140	60.00	2488	1.39
145	62.78	2253	1.31
150	65.56	2043	1.24
155	68.33	1856	1.17
160	71.11	1688	1.10
165	73.89	1537	1.03
170	76.67	1402	0.97
175	79.44	1280	0.91
180	82.22	1170	0.85
185	85.00	1071	0.80
190	87.78	982	0.74
195	90.56	901	0.70
200	93.33	828	0.65
205	96.11	762	0.61
210	98.89	702	0.57
215	101.67	647	0.53
220	104.44	597	0.50
225	107.22	552	0.47
230	110.00	511	0.44
235	112.78	473	0.41
240	115.56	438	0.38
245	118.33	407	0.36
250	121.11	378	0.33
255	123.89	351	0.31
260	126.67	327	0.29
265	129.44	304	0.27
270	132.22	284	0.26
275	135.00	265	0.24
280	137.78	247	0.23
285	140.56	231	0.21
290	143.33	216	0.20
295	146.11	203	0.19
300	148.89	190	0.18
305	151.67	178	0.17
310	154.44	167	0.16
315	157.22	157	0.15
320	160.00	148	0.14
325	162.78	139	0.13
330	165.56	131	0.12

A working Compressor Discharge Temperature Sensor is required for:

- Protection (High/Low Temperature)
- Preheating (Sump Heat)
- Outdoor EEV Control
- Diagnostics; Reverse rotation, Flooding, Charge Level

The Discharge Temperature Sensor control contains an NTC thermistor input for sensing the Compressor Discharge Temperature. The thermistor has a nominal resistance of ≈ 10k ohms at 75°F. The minimum range required for the Discharge Temperature input is —31°F to 302°F. when measured across pins J22.

Note: *Secure Installation of Discharge Sensor is required for reliable compressor & system operation.*

J21 Ambient Temperature Sensor (ODS)

These tables show the corresponding voltage, resistance and temperature readings for the Ambient, Temperature Sensor when measured across pins 5 & 14.
The power source for the Ambient, Coil and Suction Temperature sensors is 3.2VDC

TEMP F	TEMP C	THERMISTOR RESISTANCE (OHMS)	VOLTS DC
-15	-26.11	135976	2.43
-10	-23.33	115112	2.33
-5	-20.56	97745	2.22
0	-17.78	83247	2.11
5	-15.00	71108	1.99
10	-12.22	60916	1.87
15	-9.44	52334	1.75
20	-6.67	45088	1.63
25	-3.89	38952	1.52
30	-1.11	33742	1.40
35	1.67	29307	1.29
40	4.44	25520	1.19
45	7.22	22280	1.09
50	10.00	19499	1.00
55	12.78	17108	0.91
60	15.56	15045	0.83
65	18.33	13262	0.75
70	21.11	11717	0.68
75	23.89	10375	0.62
80	26.67	9207	0.56
85	29.44	8188	0.51
90	32.22	7297	0.46
95	35.00	6516	0.42
100	37.78	5830	0.38
105	40.56	5227	0.35
110	43.33	4695	0.31
115	46.11	4224	0.29
120	48.89	3808	0.26
125	51.67	3439	0.24
130	54.44	3111	0.21
135	57.22	2820	0.20
140	60.00	2559	0.18

The Ambient Temperature Sensor control has an NTC thermistor input for sensing the outdoor air temperature and has a nominal resistance of ≈ 10k ohms at 75°F. The Ambient Temperature is measured on J21 header. The minimum range required for the Ambient Temperature Sensor is —40°F to 140°F.

A working Ambient Temperature Sensor is required for the following:

- Low Pressure Monitoring
- Defrost (Heat Pump)
- Aux Heat Control During Defrost (Heat Pump)
- Aux Heat Lockout
- Compressor Lockout (Heat Pump)
- Oil Management
- Humidifier Dew-Point Control
- ID EEV Startup Position
- Pre Heating (Sump Heat)
- Normal Operation of the ID and OD Fan
- Diagnostics

J23 Coil Temperature Sensor

TEMP F	TEMP C	THERMISTOR RESISTANCE (OHMS)	VOLTS DC
-15	-26.11	135976	2.71
-10	-23.33	115112	2.64
-5	-20.56	97745	2.56
0	-17.78	83247	2.48
5	-15.00	71108	2.38
10	-12.22	60916	2.29
15	-9.44	52334	2.19
20	-6.67	45088	2.08
25	-3.89	38952	1.97
30	-1.11	33742	1.86
35	1.67	29307	1.75
40	4.44	25520	1.64
45	7.22	22280	1.53
50	10.00	19499	1.42
55	12.78	17108	1.32
60	15.56	15045	1.22
65	18.33	13262	1.13
70	21.11	11717	1.04
75	23.89	10375	0.96
80	26.67	9207	0.88
85	29.44	8188	0.81
90	32.22	7297	0.74
95	35.00	6516	0.68
100	37.78	5830	0.62
105	40.56	5227	0.57
110	43.33	4695	0.52
115	46.11	4224	0.47
120	48.89	3808	0.43
125	51.67	3439	0.40
130	54.44	3111	0.36
135	57.22	2820	0.33
140	60.00	2559	0.30

The Coil Temperature Sensor control has an NTC thermistor input for sensing the coil temperature. This reading is used by the defrost algorithm on heat pump units. The thermistor has a nominal resistance of 10k ohms at 75°F. The minimum range and resolutions as measured across the J23 header required for Coil Temperature Sensor is —50°F to 150°F.

A working Coil Temperature Sensor is required for the following:

- Defrost Initiation and Termination
- Compressor Sump Heat (Preheating)
- Diagnostics; Charge Level, Indoor/Outdoor Airflow

Refrigeration Circuits for Heating and Cooling

Heating Models

Figure 5. 2 Ton and 3 Ton HP (24 and 36 Models)

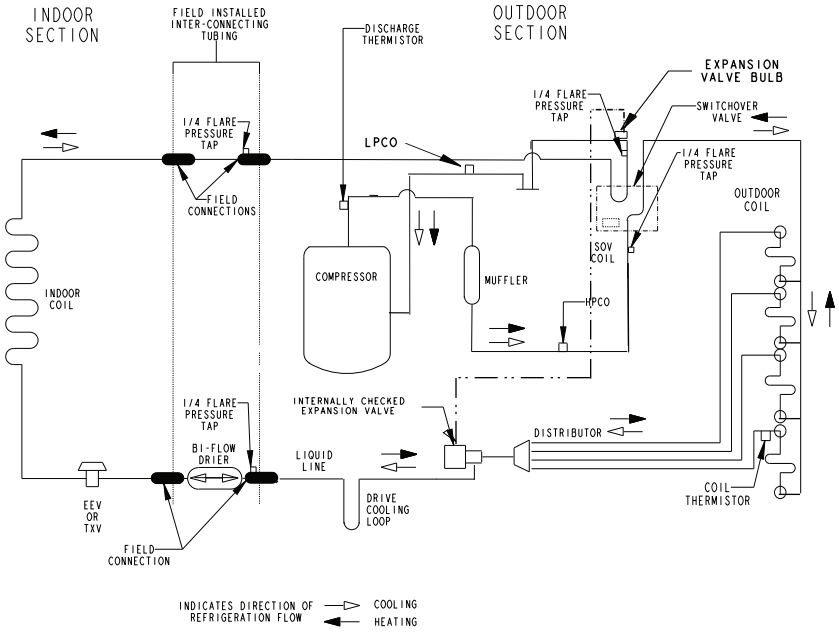
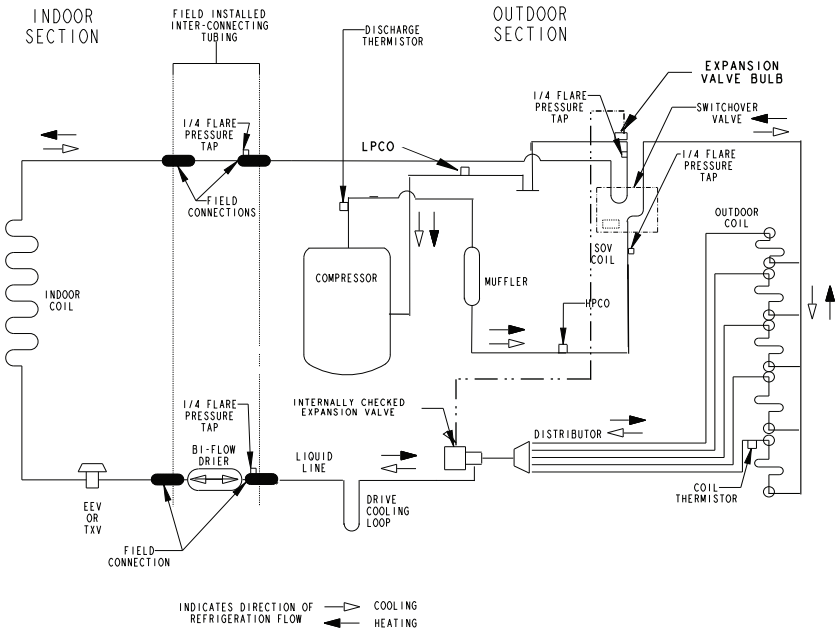


Figure 6. 4 Ton and 5 Ton HP (48 and 60 Models)



Cooling Models

Figure 7. 2 Ton and 3 Ton A/C (24 and 36 Models)

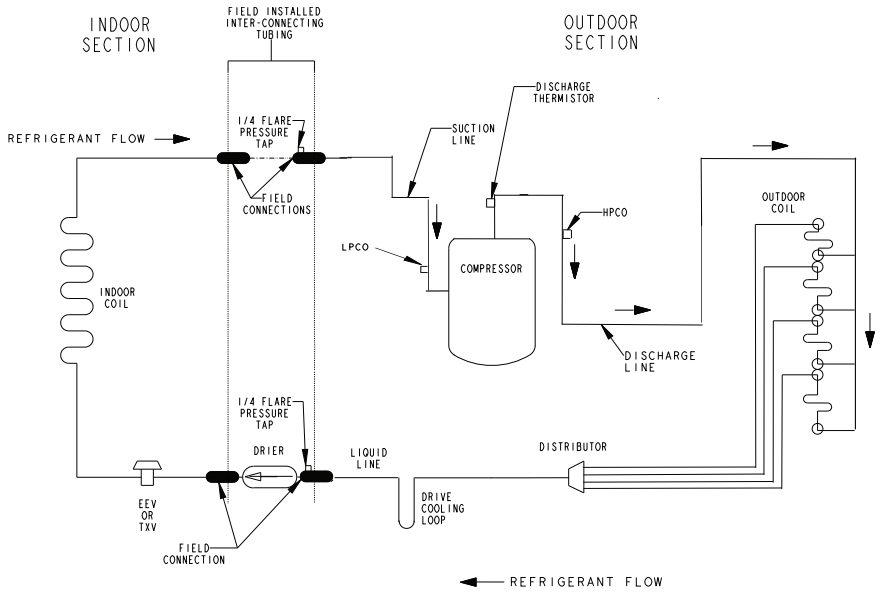
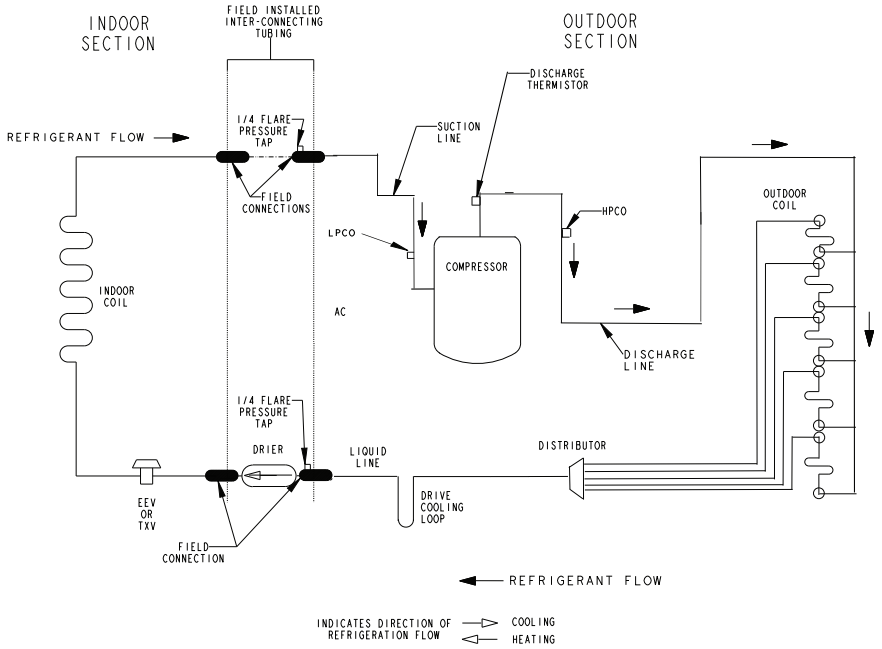


Figure 8. 4 Ton and 5 Ton A/C (48 and 60 Models)



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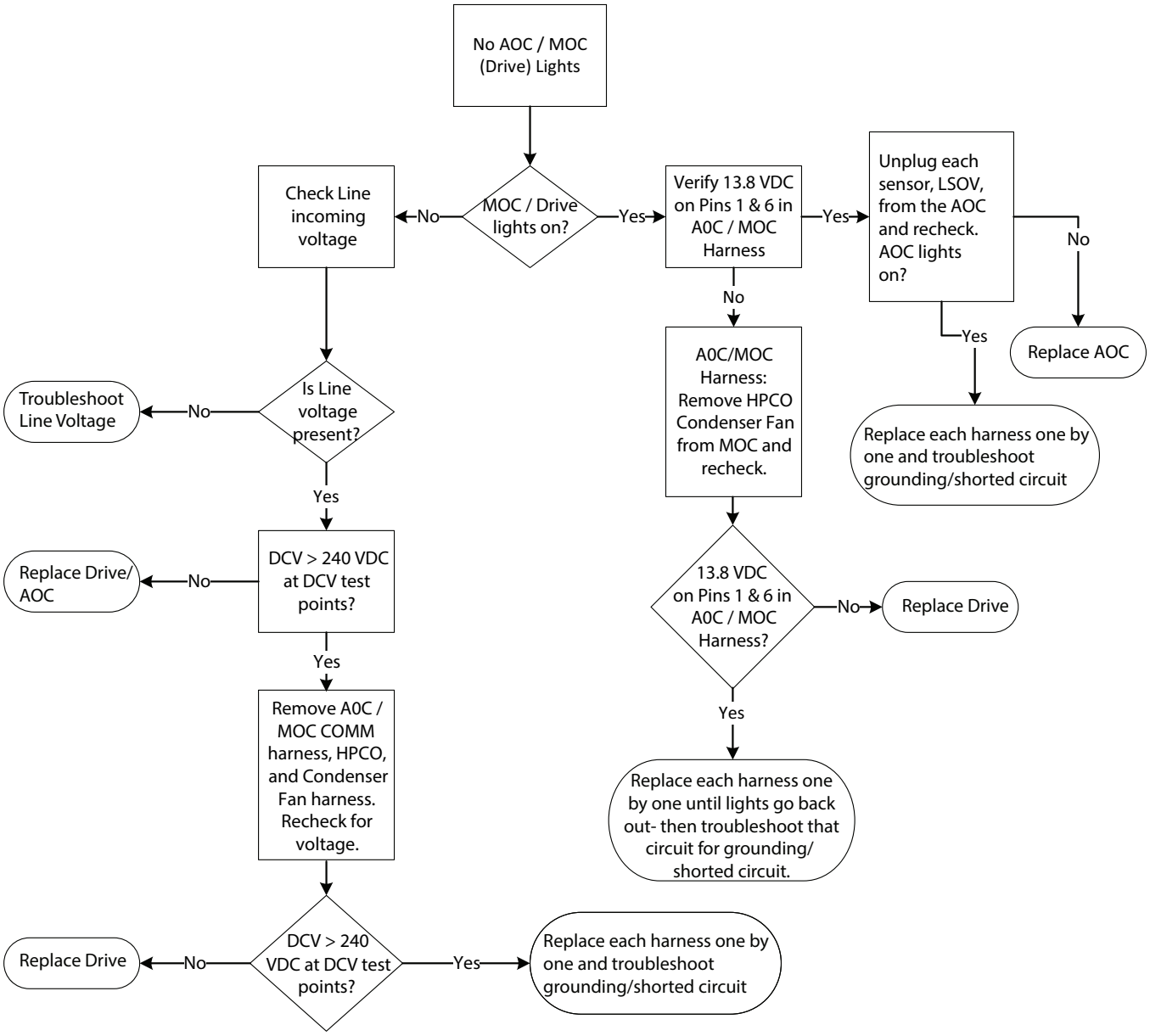
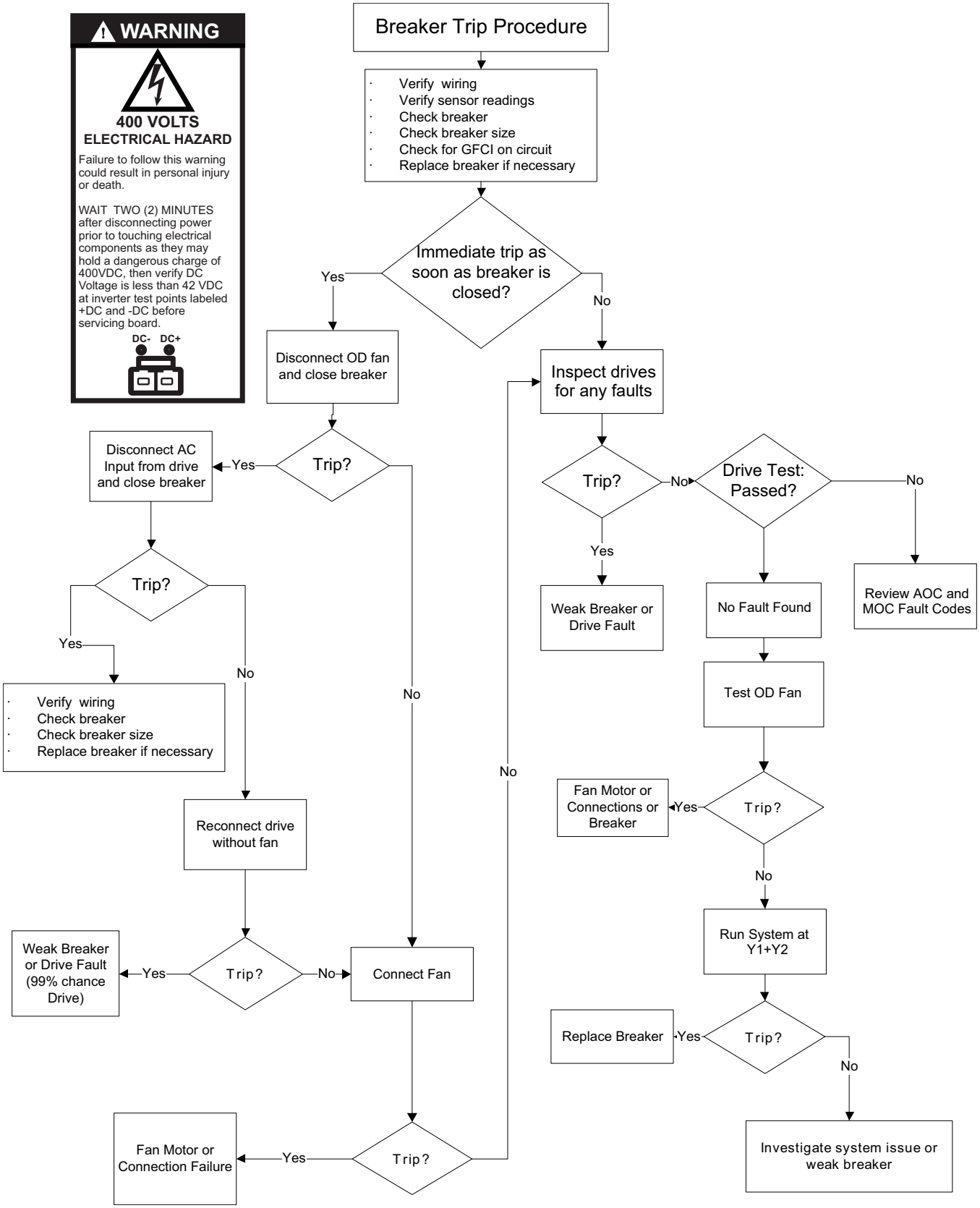
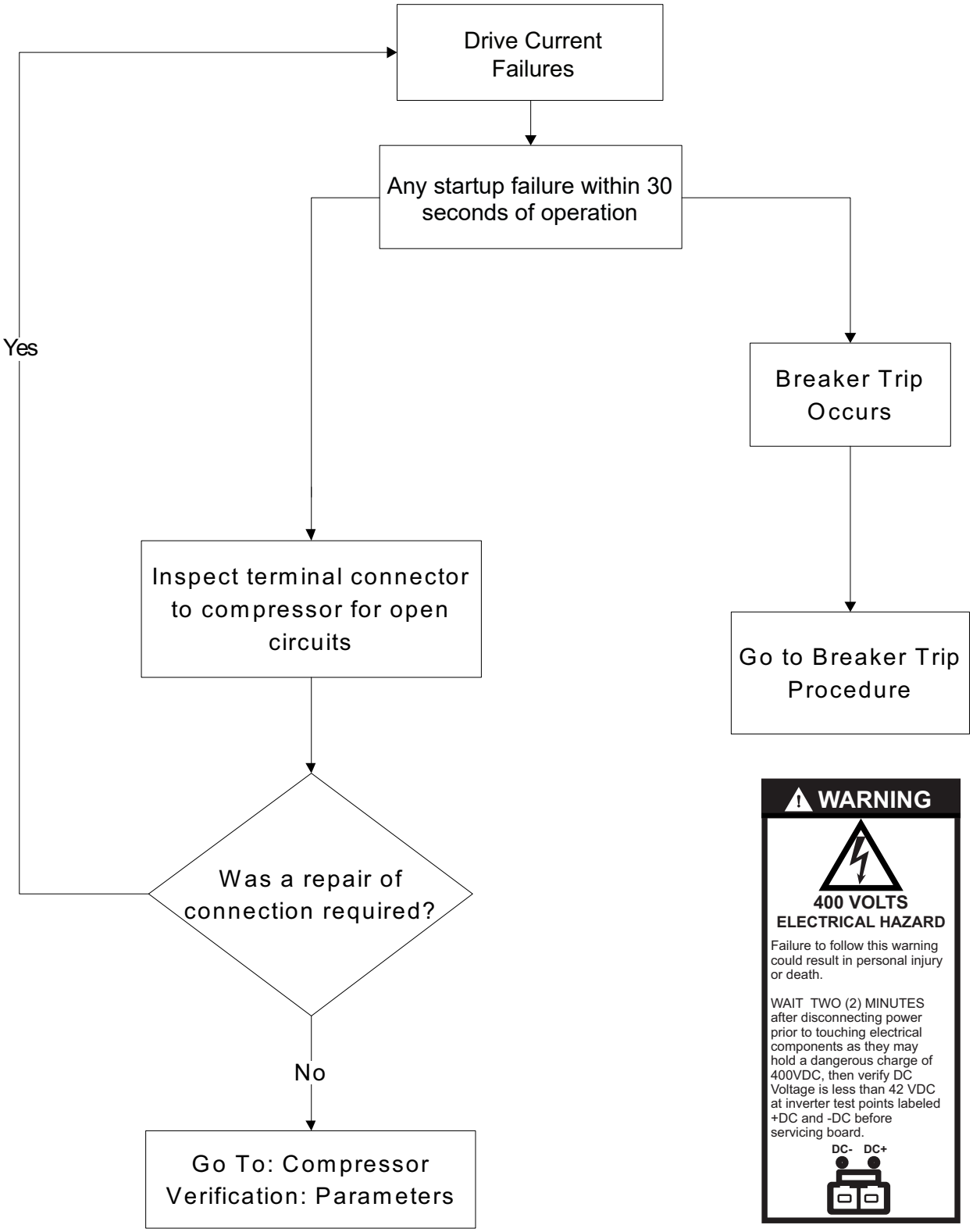
Communication Loss



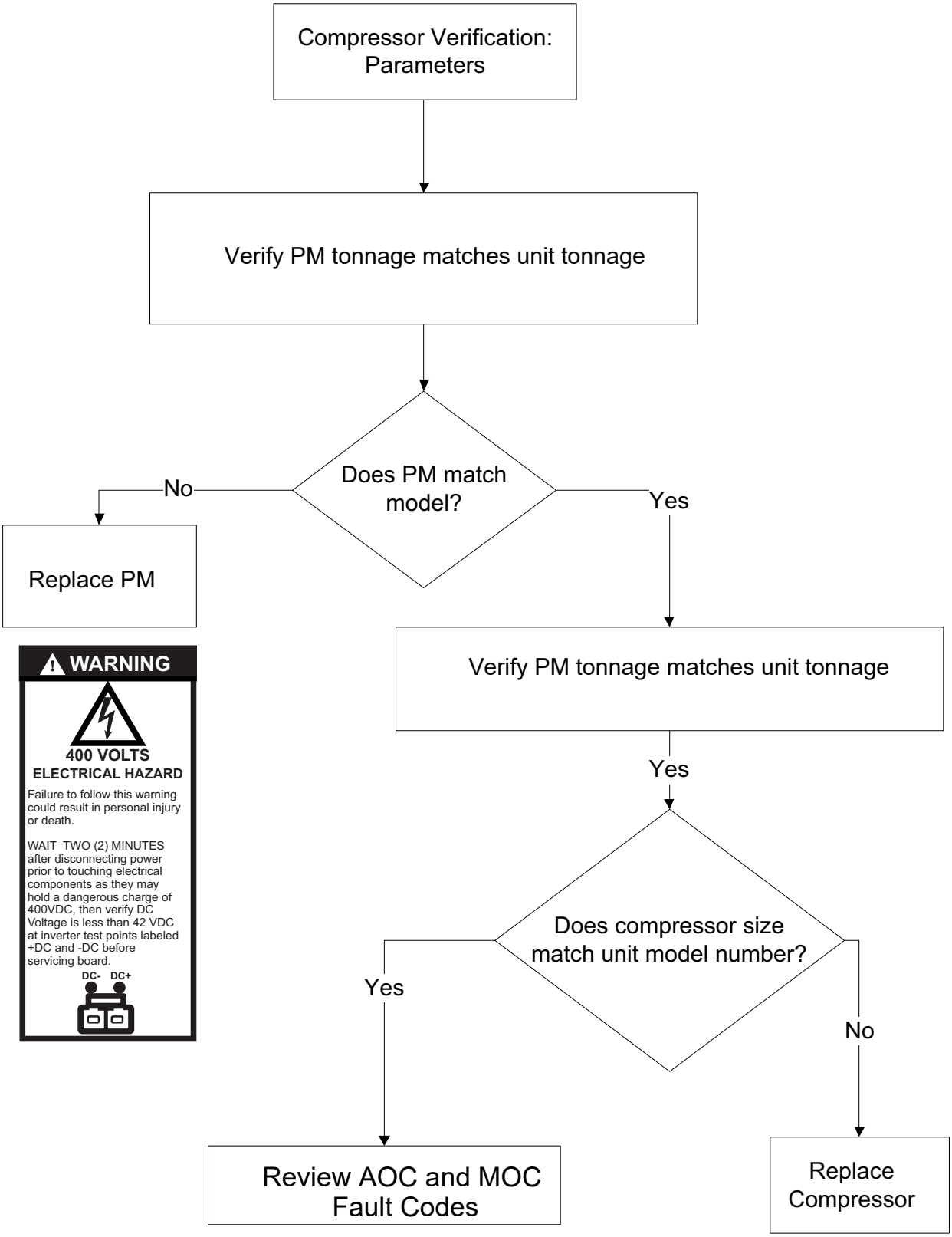
Breaker Trip Procedure



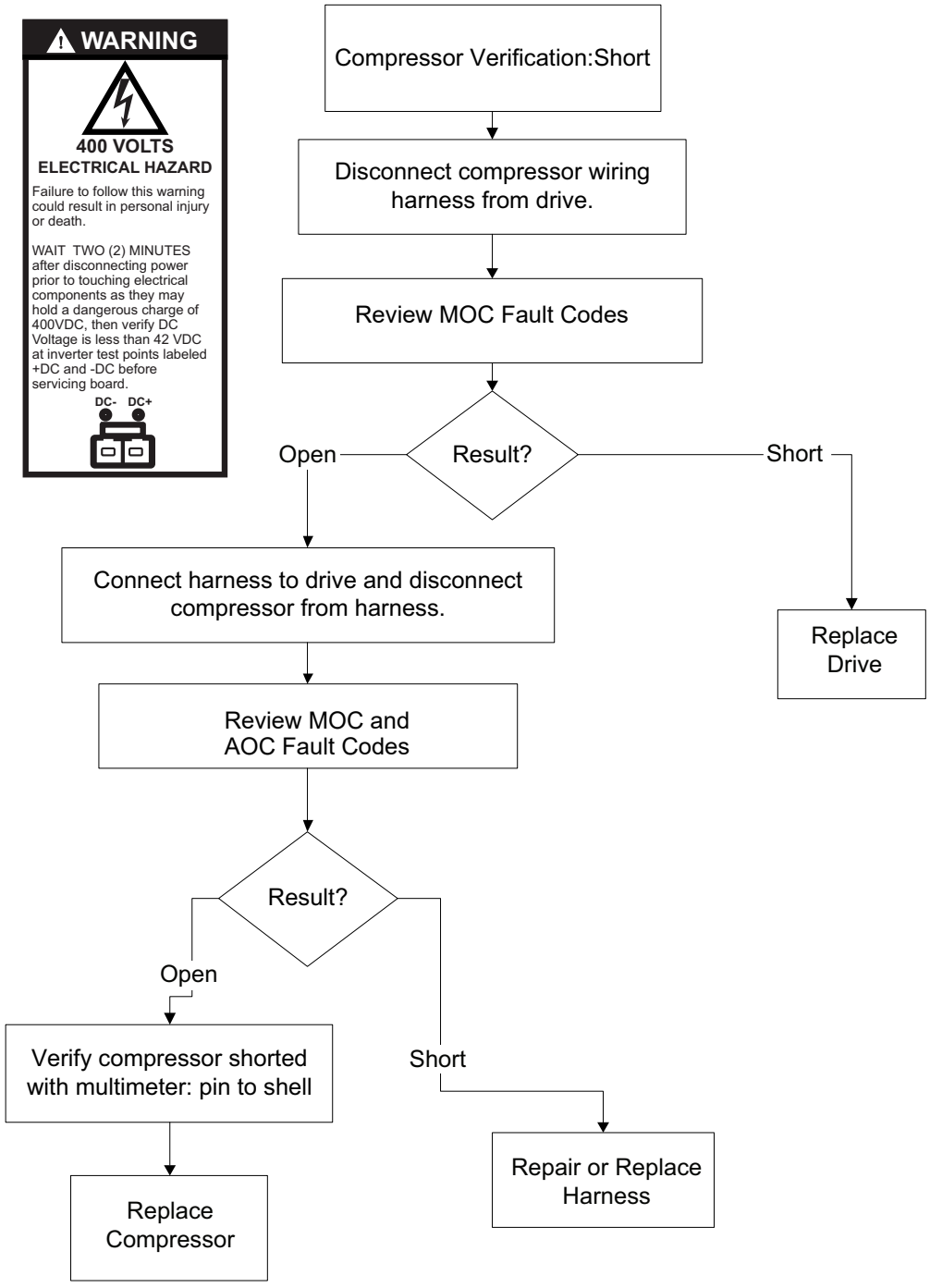
Start Compressor



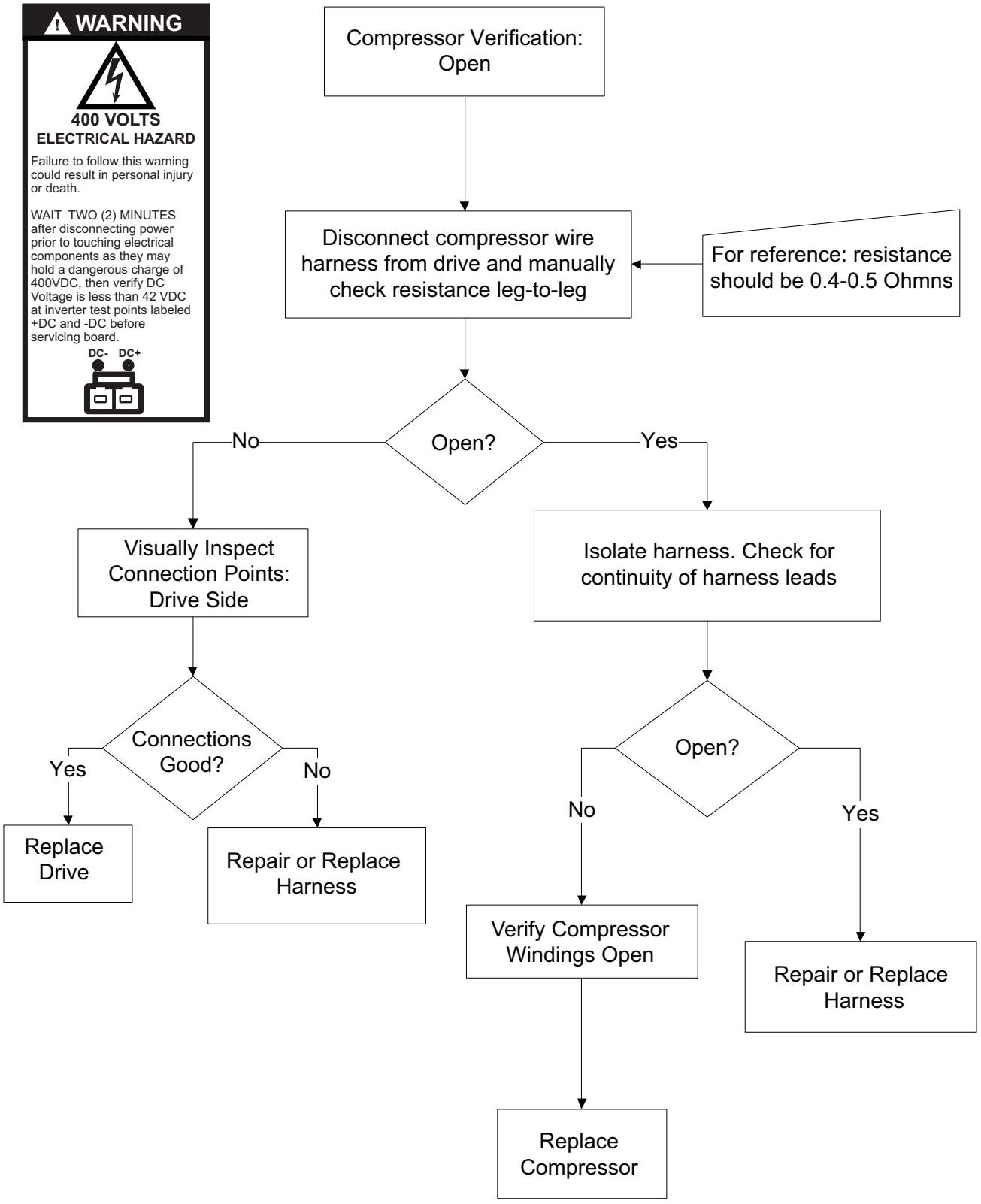
Compressor Verification: Parameters



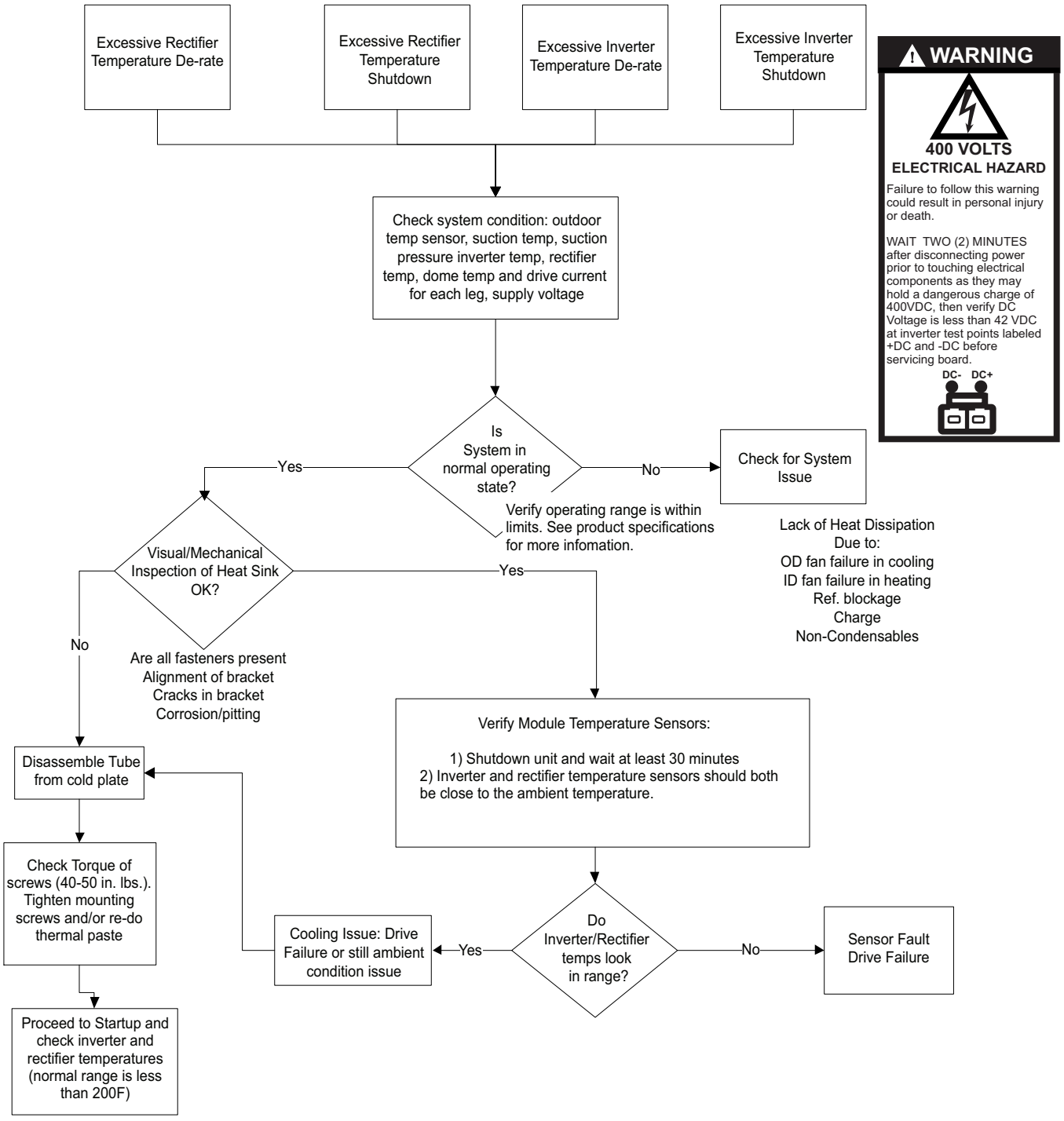
Compressor Verification: Short



Compressor Verification: Open



Inverter Temperature



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Sound Data

Model	Mode	Speed	A-Weighted Sound Power Level [dB(A)]	Full Octave Sound Power [dB]							
				63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
5A6H7024A	Cool	Min	63	57.7	59.1	56.8	59.4	59.5	53.6	45.1	43.8
	Cool	Max	71	49.1	70.4	63.7	65.5	68.4	63.4	53.2	49.7
	Heat	Min	69	56.7	60.7	58.1	62.8	66.1	60.9	51.7	49.0
	Heat	Max	73	76.0	74.8	68.0	68.1	69.7	64.5	56.6	55.1
5A6H7036A	Cool	Min	67	69.5	58.8	56.2	60.1	59.5	63.5	46.1	47.4
	Cool	Max	72	76.0	69.1	64.5	67.1	69.7	63.6	53.6	52.6
	Heat	Min	72	87.4	71.1	66.5	68.6	68.5	61.7	52.8	52.6
	Heat	Max	75	76.0	73.8	67.6	70.9	71.4	65.0	56.1	53.6
5A6H7048A	Cool	Min	70	69.5	71.0	66.2	70.1	64.1	57.7	55.7	48.8
	Cool	Max	75	76.0	79.8	75.0	74.3	69.1	63.0	61.3	53.7
	Heat	Min	72	87.4	72.3	72.3	69.2	67.2	61.2	60.2	52.5
	Heat	Max	75	76.0	79.8	75.0	74.3	69.1	63.0	61.3	53.7
5A6H7060A	Cool	Min	70	69.5	71.0	66.2	70.1	64.1	57.7	55.7	48.8
	Cool	Max	75	76.0	79.8	75.0	74.3	69.1	63.0	61.3	53.7
	Heat	Min	72	87.4	72.3	72.3	69.2	67.2	61.2	60.2	52.5
	Heat	Max	75	76.0	79.8	75.0	74.3	69.1	63.0	61.3	53.7

Note: *Rated in accordance with AHRI Standard 270.*

Model	Mode	Speed	A-Weighted Sound Power Level [dB(A)]	Full Octave Sound Power [dB]							
				63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
5A7A7024A	Cool	Min	63	57.7	59.1	56.8	59.4	59.5	53.6	45.1	43.8
	Cool	Max	71	49.1	70.4	63.7	65.5	68.4	63.4	53.2	49.7
5A7A7036A	Cool	Min	67	69.5	58.8	56.2	60.1	59.5	63.5	46.1	47.4
	Cool	Max	72	76.0	69.1	64.5	67.1	69.7	63.6	53.6	52.6
5A7A7048A	Cool	Min	70	69.5	71.0	66.2	70.1	64.1	57.7	55.7	48.8
	Cool	Max	75	76.0	79.8	75.0	74.3	69.1	63.0	61.3	53.7
5A7A7060A	Cool	Min	70	69.5	71.0	66.2	70.1	64.1	57.7	55.7	48.8
	Cool	Max	75	76.0	79.8	75.0	74.3	69.1	63.0	61.3	53.7

Note: *Rated in accordance with AHRI Standard 270.*

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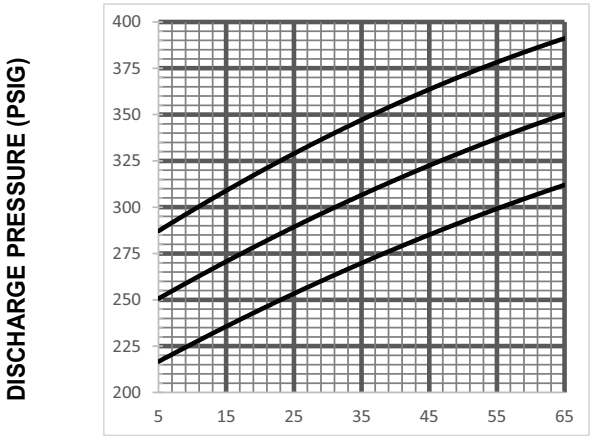
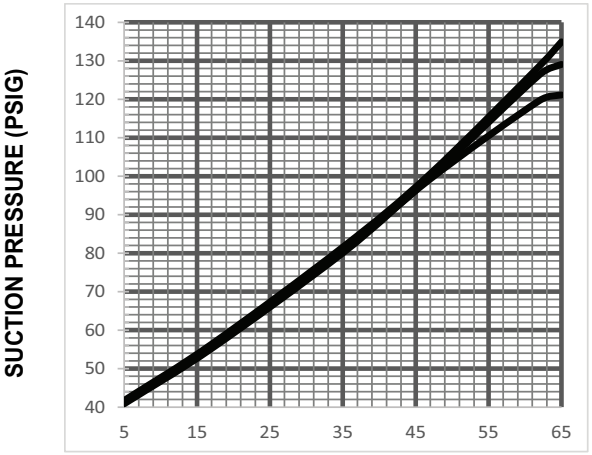
HEATING & AIR CONDITIONING

Pressure Curves

Figure 9. 2T HP (024 Models)
Heating





COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

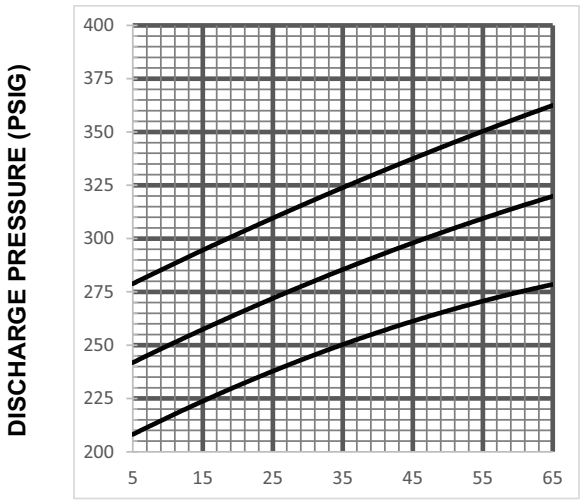
ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

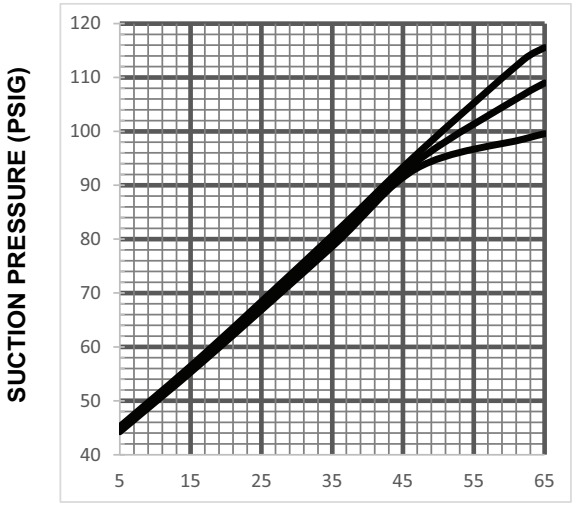
RATED INTERCONNECTING
LINES
GAS - 3/4" O.D.
LIQUID - 5/16" O.D.

DWG. NO. 5A6H7024A

Figure 10. 3T HP (036 Models)

Heating





COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

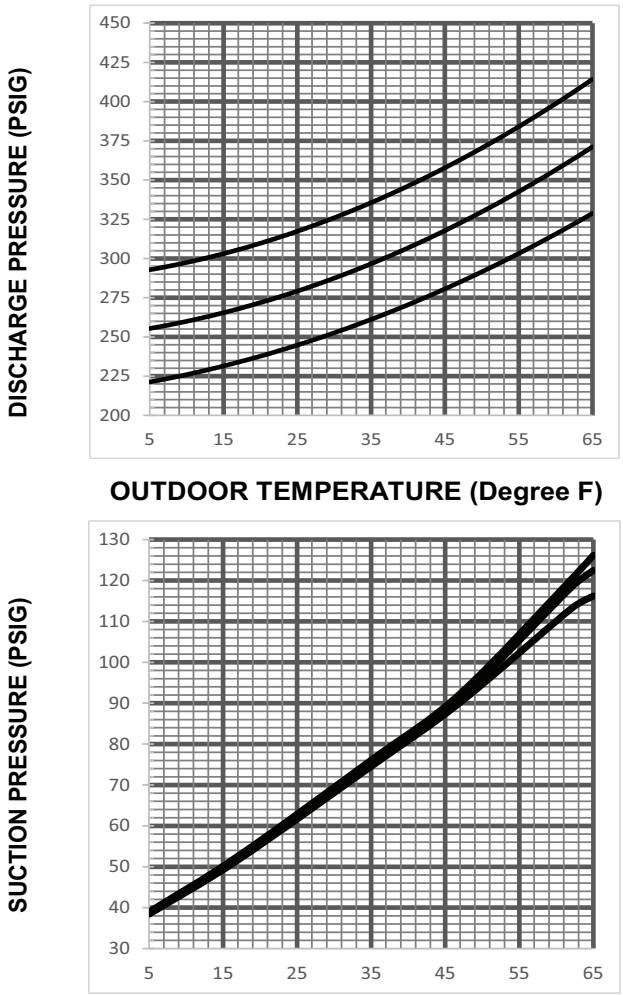
RATED INTERCONNECTING LINES
GAS - 3/4” O.D.
LIQUID - 5/16”

DWG. NO. 5A6H7036A

Pressure Curves

Figure 11. 4T HP (048 Models)

Heating



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

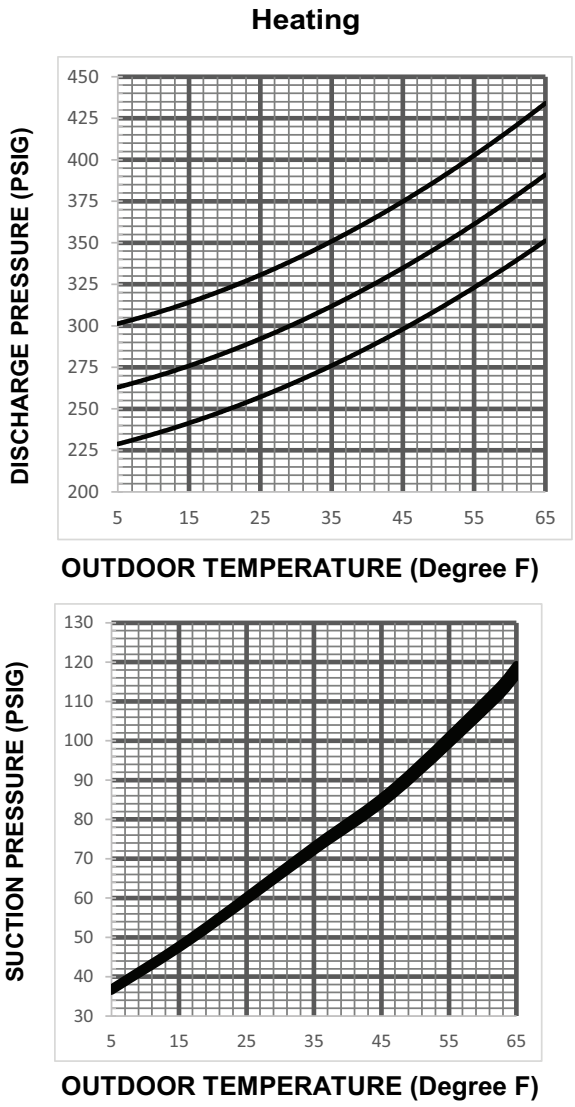
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

RATED INTERCONNECTING LINES
GAS - 7/8" O.D.
LIQUID - 5/16"

DWG. NO. 5A6H7048A

Figure 12. 5 Ton HP (060 Models)



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

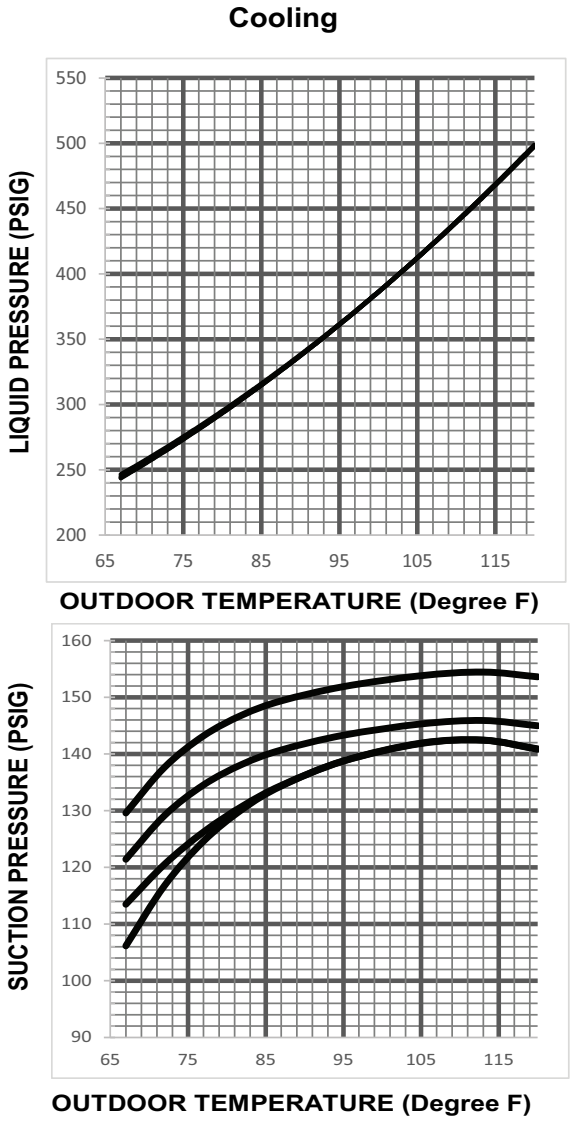
ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

RATED INTERCONNECTING LINES
GAS - 7/8" O.D.
LIQUID - 5/16" O.D.

DWG. NO. 5A6H7060A

Pressure Curves

Figure 13. 2 Ton AC (024 Models)



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

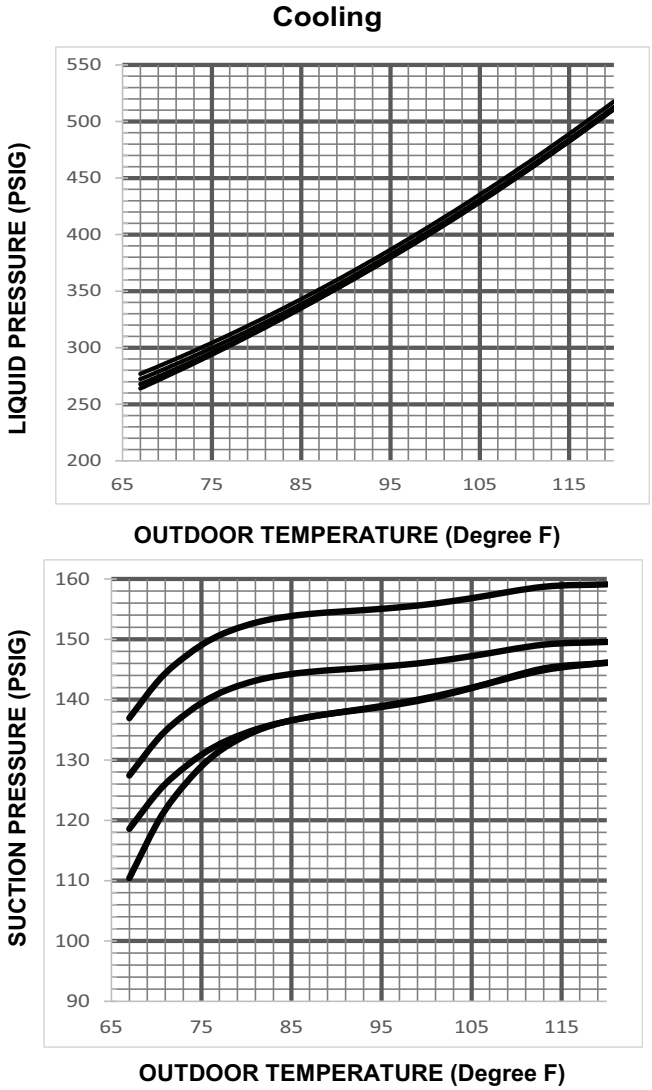
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

RATED INTERCONNECTING LINES
GAS - 3/4" O.D.
LIQUID - 5/16" O.D.

DWG. NO. 5A7A7024A

Figure 14. 3 Ton AC (036 Models)



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

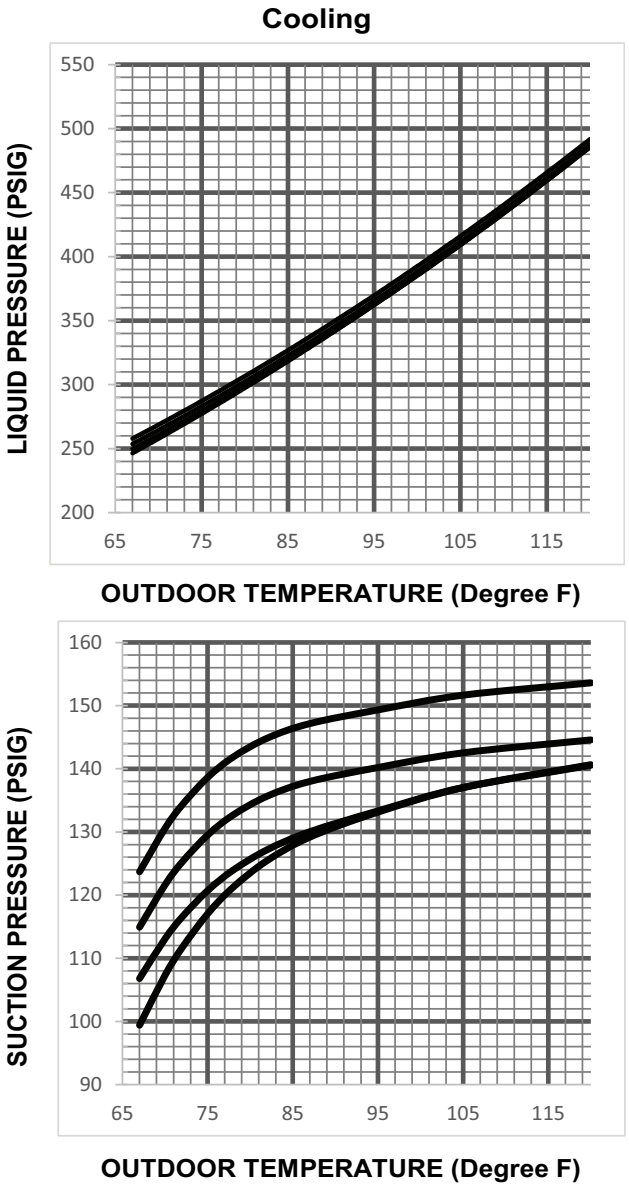
ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

RATED INTERCONNECTING LINES
GAS - 3/4" O.D.
LIQUID - 5/16" O.D.

DWG. NO. 5A7A7036A

Pressure Curves

Figure 15. 4 Ton AC (048 Models)



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

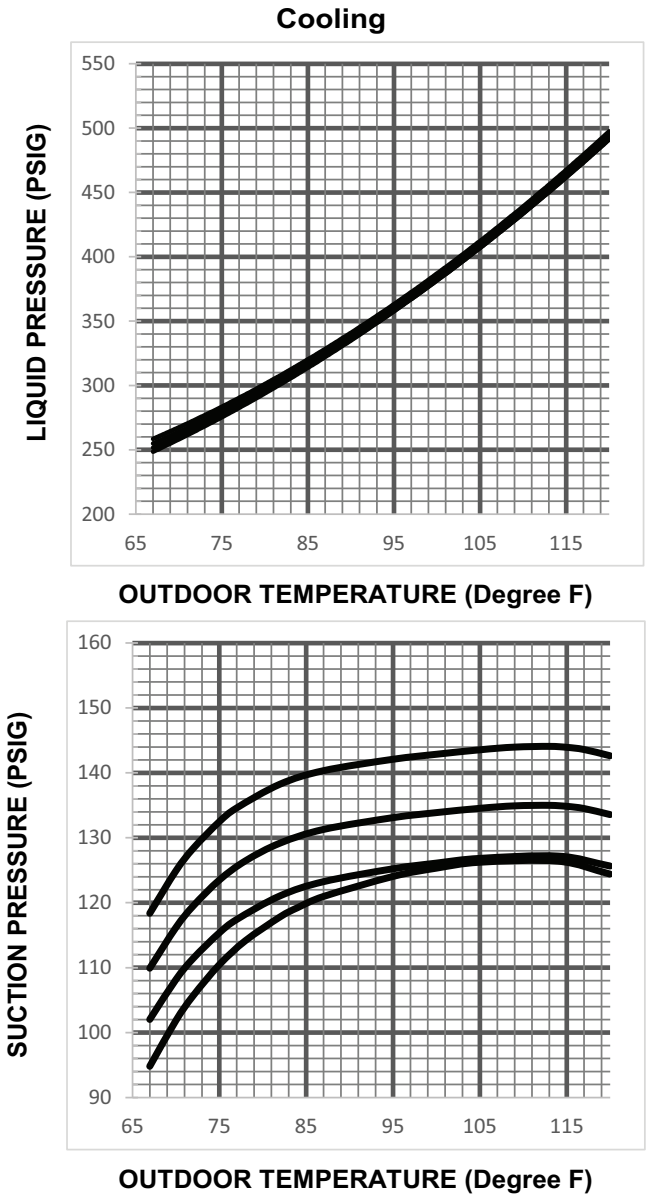
TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

RATED INTERCONNECTING LINES
GAS - 7/8" O.D.
LIQUID - 5/16"

DWG. NO. 5A7A7048A

Figure 16. 5 Ton AC (060 Models)



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 55F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABLIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS, LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ DISCHARGE (4) OR SUCTION PRESSURE (5) IN LEFT COLUMN.

ACTUAL:
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

RATED INTERCONNECTING LINES
GAS - 7/8"* O.D.
LIQUID - 5/16"

DWG. NO. 5A7A7060A

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Warranty Claim Process
Integrated Multi-Speed Control (Drive/MOC)

Servicing Dealers must obtain a pre-authorization number from a **Field Service Representative (FSR)** or a Factory Variable Speed Support Agent to obtain a warranty credit when replacing the Integrated Multi-Speed Control Drive.

Pre-Authorization Process

If the Drive is suspected to have failed, servicing technicians must follow all troubleshooting guidelines found in the Service Facts or Technical Manual. The local FSR should be contacted for additional diagnostic assistance and/or to obtain a pre-authorization number when a Drive failure has been confirmed. If the local FSR is not available, technicians should call the Factory Variable Speed Support Agent at 1-855-211-8900. This number can also be found inside the control box cover of the Multi-Speed Outdoor Unit.

Before a technician calls for pre-authorization:

- Record all alerts found on the AOC or MOC.

When a technician calls for pre-authorization from the job site:

- The FSR or Factory Variable Speed Support Agent will create a WMS ticket to log details of the diagnosis for the Drive warranty claim. The WMS ticket number will be provided to the technician.
- The technician should record and save the WMS ticket number. This will serve as the pre-authorization number.
- To file a warranty claim, the technician should provide the WMS pre-authorization number to the Parts Center agent when receiving the replacement Drive. If truck stock is used, provide the pre-authorization number with the returned Drive.
- The Parts Center representative will enter the pre-authorization number for warranty credit and give the technician a return invoice.
- The WMS ticket will be cross referenced. If invalid, the claim will be reversed.
- All Drives are on Mandatory Return. Use the label provided on the replacement Drive packaging box to record the WMS pre-authorization number and return date.

Notices

FCC Notice

Contains FCC ID: WAP3025

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. The antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be collocated or operating in conjunction with any other antenna or transmitter.
This equipment has been tested and found to comply with the limits for Class B Digital Device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures.

- *Reorient or relocate the receiving antenna*
- *Increase the separation between the equipment and receiver*
- *Connect the equipment into an outlet on a circuit different from that to which the receiver is connected*
- *Consult the dealer or an experienced radio/TV technician for help*

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

IC Notice

Contains IC ID: 7922A-3025

This device complies with Industry Canada license exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Le present appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de license. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil de doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Refrigerant Properties

Refrigerant Properties

Pgauge (psig)	Superheat Dew Table (°F)	Subcooling Bubble Table (°F)
30	-12	-14
35	-7	-9
40	-2	-4
45	2	0
50	6	4
55	10	7
60	13	11
65	17	14
70	20	18
75	23	21
80	26	24
85	29	26
90	31	29
95	34	32
100	37	34
105	39	37
110	41	39
115	44	41
120	46	44
125	48	46
130	50	48
135	52	50
140	54	52

Refrigerant Properties (continued)

Pgauge (psig)	Superheat Dew Table (°F)	Subcooling Bubble Table (°F)
145	56	54
150	58	56
155	60	58
160	62	60
165	64	61
170	66	63
175	67	65
180	69	67
185	71	68
190	72	70
195	74	71
200	75	73
205	77	75
210	78	76
215	80	78
220	81	79
225	83	80
230	84	82
235	86	83
240	87	85
245	88	86
250	90	87
255	91	89
260	92	90

Refrigerant Properties (continued)

Pgauge (psig)	Superheat Dew Table (°F)	Subcooling Bubble Table (°F)
265	94	91
270	95	93
275	96	94
280	97	95
285	99	96
290	100	97
295	101	99
300	102	100
305	103	101
310	104	102
315	106	103
320	107	104
325	108	105
330	109	107
335	110	108
340	111	109
345	112	110
350	113	111
355	114	112
360	115	113
365	116	114
370	117	115
375	118	116
380	119	117
385	120	118
390	121	119
395	122	120
400	123	121
405	124	122

Refrigerant Properties (continued)

Pgauge (psig)	Superheat Dew Table (°F)	Subcooling Bubble Table (°F)
410	125	123
415	126	124
420	127	125
425	128	125
430	128	126
435	129	127
440	130	128
445	131	129
450	132	130
455	133	131
460	134	132
465	134	132
470	135	133
475	136	134
480	137	135
485	138	136
490	139	137
495	139	137
500	140	138
505	141	139
510	142	140
515	143	141
520	143	141
525	144	142
530	145	143
535	146	144
540	146	145
545	147	145
550	148	146

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The AHRI Certified mark indicates Manufacturer participation in the AHRI Certification program. For verification of individual certified products, go to ahridirectory.org.

American Standard has a policy of continuous data improvement and it reserves the right to change design and specifications without notice.
We are committed to using environmentally conscious print practices.

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