

EHTP500



PIPE TOOLS &
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HERRAMIENTAS PARA
TUBOS Y PRENSAS
DESDE 1896



DPHTP500



EHTP500C

Power Hydrostatic Test Pumps Operator's Manual

EHTP500, EHTP500C, EHTP500E, EHTP500CE, DPHTP500 models

Bombas mecánicas para pruebas hidrostáticas Manual del operador

Modelos EHTP500, EHTP500C, EHTP500E, EHTP500CE, DPHTP500

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OPERATING INSTRUCTIONS:

1. Prime the Pump.

A. From a Pressurized Supply

- **IMPORTANT:** Before connecting garden hose, be sure the **washer screen** is in the garden hose fitting. Failure to use a screen will cause damage to the pump.
- Connect a garden hose to the garden hose fitting, making sure the attachment is snug.
- Attach the high pressure hose to the quick connect on the pump.
- Without plugging in or turning on the pump, turn on the supply of water and open the outlet valve.
- Once water begins to flow out of the high-pressure hose and the air is purged out, close the outlet valve.

B. From a Non-Pressurized Supply

- **IMPORTANT:** Before connecting garden hose, be sure the washer screen is in the garden hose fitting. Failure to use a screen will cause damage to the pump.
- Connect a garden hose to the garden hose fitting, making sure the attachment is snug.
- Make sure the hose end is not resting on the bottom or side of the supply container. This will not allow water to flow, causing priming and suction problems with the pump.
- Priming the pump is easier if it is at equal or lower height of the supply container.
- Attach the high pressure hose to the quick connect on the pump.
- Turn on the pump with the air bleed off (priming valve) open. Water will flow from this valve once the pump begins to prime. Note: A hose can be attached to the hose barb and run back to the water supply if desired.
- Close the air bleed-off valve and the pump will quickly prime. Make sure the outlet valve is open.
- Once water begins to flow out of the high-pressure hose and the air is purged out, close the outlet valve and turn off the pump.

Priming Tips:

- A. When priming the pump from a non-pressurized supply, it is recommended to fill the input garden hose before turning on the pump.
- B. The input fitting for the pump is a standard garden hose connection. When this attachment is made it is important to make sure the garden hose is tightened snugly so that the pump does not suck air through the loose connection. A loose connection will make the pump hard to prime.
- C. The shorter the garden hose, the easier it is to prime the pump. Long hoses tend to collapse from the suction of the pump when drawing from a non-pressurized system, restricting flow.
- D. Use a hose that is rigid enough so that it does not collapse, especially when drawing water from a non-pressurized system.

2. Connect the High Pressure Hose to the system being checked.

- A. If the supply water is coming from a pressurized system, it is recommended to fill the system to be tested with water prior to turning on the pump. This can be done simply by opening the outlet valve on the pump, allowing water to flow through the pump and high-pressure hose into the system being tested. Once the system fills and pressure begins to rise, proceed to the next step.
- B. Non-pressurized systems should be filled with water prior to attaching the high-pressure hose. This could speed up the testing process.

- C. The output fitting at the end of the high-pressure hose is 3/8" NPT. An adaptor may be used to attach this hose to the system that is being pressure tested.

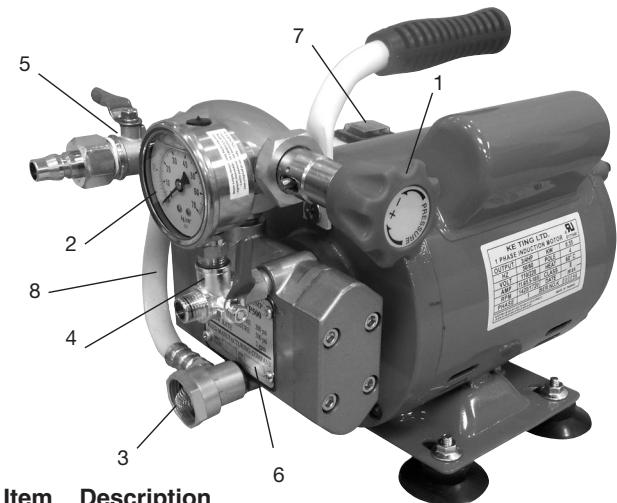
3. Setting the pressure.

- A. Turn on the pump (EHTP500) or attach 1/2" electric or cordless drill to shaft on back of pump (DPHTP500). DPHTP500 pump can be driven in either the clockwise or counterclockwise direction.
- B. Run the pump for a few seconds to be sure it is pumping fluid into the system. Close the high pressure outlet valve. Pressure can be adjusted by turning the pressure adjustment knob on the side of the pump. Turning clockwise will increase the pressure. Turning counterclockwise will decrease the pressure.
- C. When the desired pressure indicated on the pump gauge is reached, open high pressure outlet valve and run the pump to pressurize the system.

4. Once the system reaches the desired pressure, close the high pressure outlet valve and turn off the pump.

The gauge on the pump indicates the pump pressure and not the test system pressure. A separate gauge for the test system is required, and is not provided with these test pumps.

- A. Once the pump reaches the set pressure, it will continue to run but the water will flow through the Automatic Bypass and recirculate through the pump. It is not recommended to run the pump in bypass mode for more than a couple of minutes. Once the desired pressure is reached, it is unnecessary to continue running the pump. Close the valve, turn off the pump and unplug the cord.
- B. The pump is equipped with a valve and hose which has a check valve to prevent backflow. The check valve only works when the the hose is detached from the pump. It is recommended to fill the system being tested through a valve which can be shut for backflow prevention as well.



Item Description

1.	Pressure Adjustment Knob
2.	Pressure Gauge
3.	Garden Hose Fitting with Screen
4.	Air Bleed-Off or Priming Valve
5.	Outlet Hose Quick-Connection and Outlet Valve
6.	Front Cover Plate
7.	On/Off Switch
8.	Automatic Bypass

5. The system is now isolated.

- A. The hose can quick disconnect from the pump and remain with the system being tested, if necessary, so that the pump can be used to test another system or stored.

WARNING: Protect the pump from freezing. Store and transport in a warm place. Or use food grade propylene glycol in the pump to guard against freezing.

Safety and Precautionary Instructions:

- Do not use a damaged or worn High Pressure Hose.
- Do not run the pump without a water supply.
- Do not use the pump to fill the system to be tested with water. Fill the system prior to attaching the pump, then attach the pump and pressurize the system.
- Before storing the pump, flush it with clean water and then operate it with a solution of water and food grade propylene glycol to protect and lubricate the internal parts.
- Do not run the pump without the washer screen part #48203 in the intake. Debris may cause damage to the pump or may cause the pump to lose pressure. If the pump does not build pressure, there may be debris lodged in the check valves. There are two check valves under each end cap. Remove the end caps using a 5mm hex wrench and inspect the check valves. If the issue is not solved, the pump seals may have to be replaced using Seal Kit #48181.

PERIODIC MAINTENANCE:

Every 100 hours, inspect and lubricate the piston and bearing. This is behind the front cover plate of the pump. To access this area, remove the four screws and take off the cover plate. Do not remove the front cover plate while the pump is plugged in or running. Never run a pump without reinstalling the front cover plate. Lubricate with a water resistant, all-purpose lithium grease.

EHTP500 ELECTRIC MODELS

Motor Specifications

UL Certified
3/4 HP 0.55KW Single Phase Induction
Voltage: 110/220V
Amperage: 12/6.2A
Frequency: 50/60 Hz.

Pump Specifications

Adjustable Pressure up to a Maximum of 500 psi
(34 bar - kg/cm²)
2 gallons per minute (7 liters/min)
Air bleed-off valve (for easier pump priming)

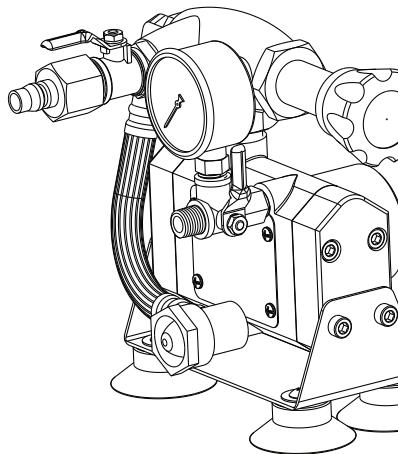
DPHTP500 DRILL POWERED MODELS

Drill Motor Recommendations

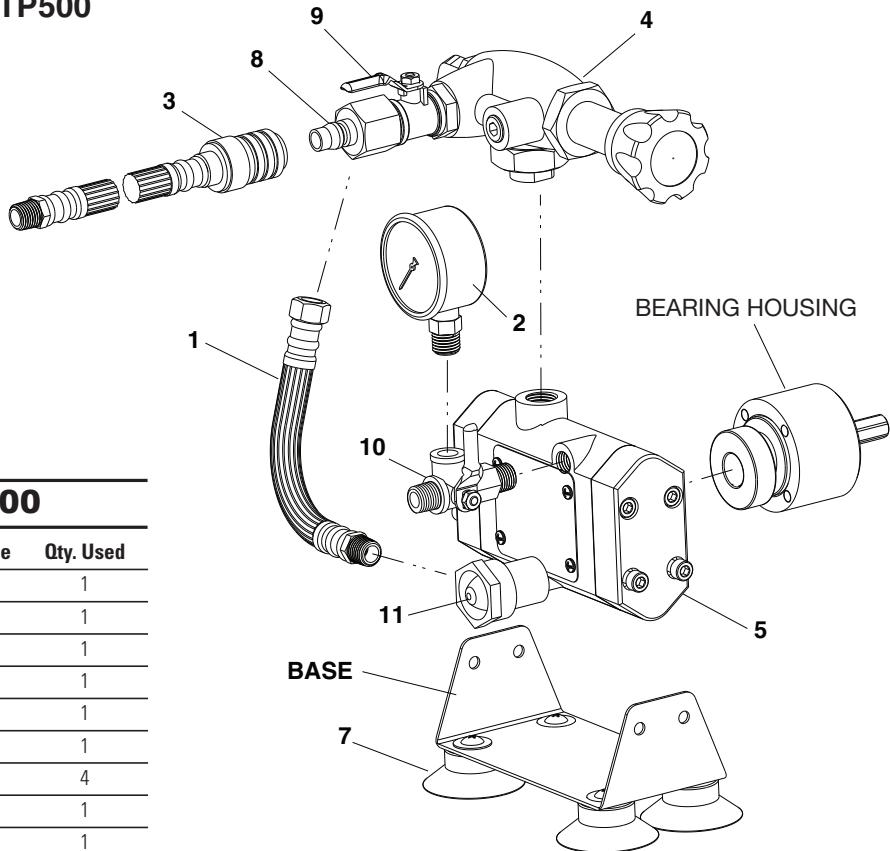
Corded drill with ½" chuck, or ½" cordless 18V or higher drill, capable of 1500 RPM

Pump Specifications

Adjustable Pressure up to a Maximum of 500 psi
(34 bar - kg/cm²)
1.3 gallons per minute (4.5 liters/min)
Air bleed-off valve (for easier pump priming and draining)



DPHTP500



Parts List for DPHTP500

Ref. No.	Description	Item Code	Qty. Used
1	Bypass Hose	48183	1
2	Pressure Gauge	48185	1
3	High Pressure Output Hose	08172	1
4	Regulator Assembly	48189	1
5	Pump Assembly	48188	1
6	Seal Kit (Not Shown)	48181	1
7	Pump Feet	48190	4
8	1/2" Male Quick Connect	48200	1
9	1/2" High Pressure Valve	48201	1
10	3-Way Valve	48202	1
11	Hose Washer/Screen	48203	1

POWER HYDROSTATIC TEST PUMP OPERATING INSTRUCTIONS

Parts List for EHTP

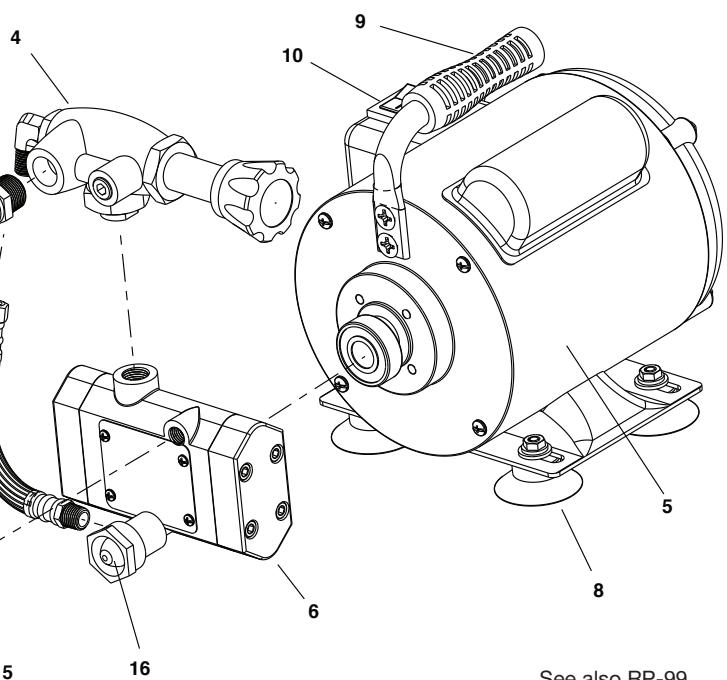
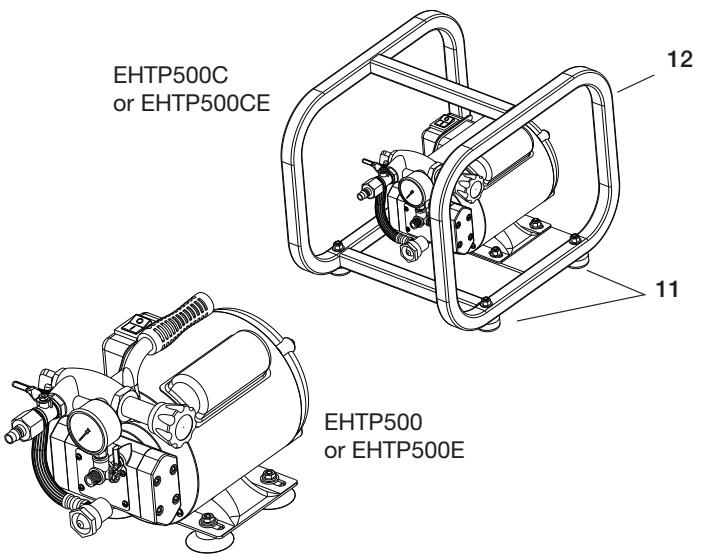
Ref. No.	Description	EHTP500	EHTP500C	Qty.
		EHTP500E	EHTP500CE	
1	Bypass Hose	48183	48183	1
2	Pressure Gauge	48185	48185	1
3	High Pressure Output Hose	08172	08172	1
4	Regulator Assembly	48189	48189	1
5A*	Motor Assembly 110V.	48187	48187	1
5B*	Motor Assembly 220V.	48196	48196	**
6	Pump Assembly	48188	48188	1
7	Seal Kit	48181	48181	1
8	Pump Feet	48190	—	4
9	Carrying Handle	48191	—	1
10	Electric Switch / Cover	48193	48193	1
11	Cage Feet	—	48186	4
12	Cage With Feet	—	48195	1
13	Male Quick Connect	48200	48200	1
14	High Pressure Valve	48201	48201	1
15	3-Way Valve	48202	48202	1
16	Hose Washer With Screen	48203	48203	1

* Motor Assembly also includes #8, #9 and #10.

** Choose the proper voltage.

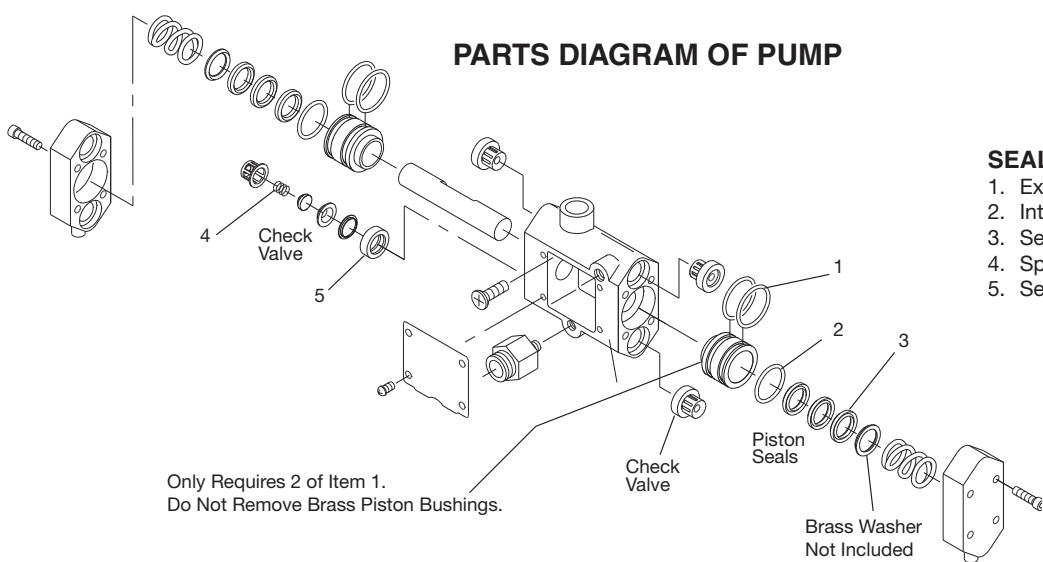


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See also RP-99

PARTS DIAGRAM OF PUMP



SEAL KIT INSTALLATION

Seal Kit #48181 is used to replace the piston seals and check valve seals and springs. (See "Parts Diagram of Pump".) If the pump does not build pressure, there may be debris lodged in the check valves. There are two check valves under each end cap. Remove the end caps using a 5mm hex wrench and inspect the check valves. If the issue is not solved, the pump seals may have to be replaced using Seal Kit #48181.

In order to remove the piston, the pump must first be removed from the motor (EHTP models) or bearing housing (DPHTP). Remove the name plate on the front of the pump. Some of the grease inside the housing will have to be removed to access the four Philips head screws at the back of the housing. These are aluminum screws and caution must be taken not to strip the heads. One or two of the screws will be behind the main bearing. The bearing must be rotated around by wedging a flat head screw driver between the housing and bearing, forcing the bearing out of the way in order to access the screws behind it.

Once the housing has been removed, proceed by removing the two end caps using a 5mm hex wrench. The piston can be removed by pushing it out the end. Remove the brass washer and three seals from both ends of the housing. Be sure to observe the orientation of the seals. Remove the two internal O-rings on the inside of the piston bushings and replace them. Replace the three seals and brass washer on both ends and insert the piston. Remove and replace the two large O-rings on the top of the piston bushings. There are two remaining large O-rings that are not used and can be discarded.

Replace the check valve seals and springs. Remove the check valves. Push the metal cup out of the rubber seal and replace the spring. Push the assembly into the new seal and return the valves to the housing.

Reassemble the end caps and mount the pump to the motor. Be sure to refill the pump housing with a water resistant, all-purpose lithium grease.

ADVERTENCIA: Proteja la bomba para evitar que se congele. Guarde la y transpórtela en un lugar cálido. O utilice propilenglicol de grado alimentario en la bomba para protegerla y evitar que se congele.

Instrucciones de seguridad y precaución:

- No utilice una manguera de alta presión que esté dañada o desgastada.
- No haga funcionar la bomba sin un suministro de agua.
- No utilice la bomba para cargar con agua el sistema que se desea probar. Cargue el sistema antes de conectar la bomba, luego conecte la bomba y presurice el sistema.
- Antes de guardar la bomba, lávela con agua limpia y luego hágala funcionar con una solución de agua y propilenglicol de grado alimentario para proteger y lubricar las piezas internas.
- No haga funcionar la bomba si la rejilla con arandela, pieza n.º 48203 no está en su lugar en la entrada. Los residuos pueden dañar la bomba o hacer que pierda presión. Si no se acumula presión en la bomba, es posible que haya residuos alojados en las válvulas de retención. Hay dos válvulas de retención debajo de cada tapón de extremo. Extraiga los tapones de extremo con un llave hexagonal de 5 mm e inspeccione las válvulas de retención. Si el problema no se soluciona, es posible que se deban reemplazar los sellos de la bomba usando el Kit de sellos n.º 48181.

MANTENIMIENTO PERIÓDICO:

Cada 100 horas, inspeccione y lubrique el pistón y el cojinete. Está detrás de la placa protectora frontal de la bomba. Para acceder a esta área, extraiga los cuatro tornillos y extraiga la placa protectora. No extraiga placa protectora frontal mientras la bomba está enchufada o en funcionamiento. Nunca haga funcionar la bomba si no se volvió a colocar la placa protectora frontal. Lubrique con grasa de litio multiuso resistente al agua.

MODELOS ELÉCTRICOS EHTP500

Especificaciones técnicas del motor

Con certificación UL
3/4 CV 0.55 KW, monofásico, de inducción
Voltaje: 110/220V
Amperaje: 12/6,2 A
Frecuencia: 50/60 Hz.

Especificaciones técnicas de la bomba

Presión ajustable de 500 psi como máximo
(34 bar - kg/cm²)
2 galones por minuto (7 litros/minuto)
álvula de purga de aire (para simplificar el cebado de la bomba)

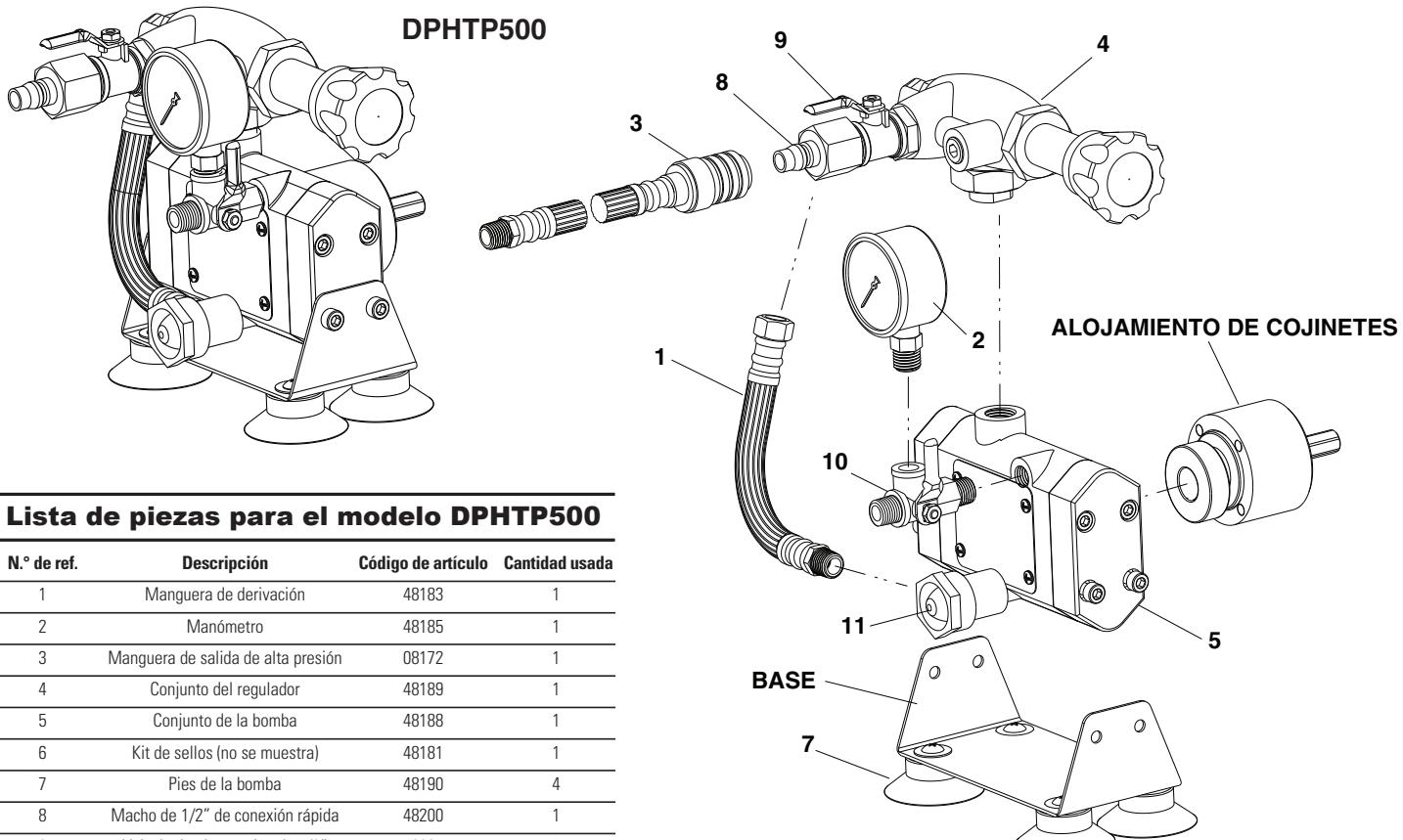
MODELOS ACCIONADOS CON TALADRO DPHTP500

Recomendaciones para el motor del taladro

Taladro con cable con portabroca de $\frac{1}{2}$ " o de $\frac{1}{2}$ " inalámbrico, de 18 V o un taladro de mayor potencia, con capacidad de 1500 RPM

Especificaciones técnicas de la bomba

Presión ajustable de 500 psi como máximo
(34 bar - kg/cm²)
1.3 galones por minuto (4.5 litros/minuto)
Válvula de purga de aire (para simplificar el cebado y el drenaje)



Lista de piezas para el modelo DPHTP500

N.º de ref.	Descripción	Código de artículo	Cantidad usada
1	Manguera de derivación	48183	1
2	Manómetro	48185	1
3	Manguera de salida de alta presión	08172	1
4	Conjunto del regulador	48189	1
5	Conjunto de la bomba	48188	1
6	Kit de sellos (no se muestra)	48181	1
7	Pies de la bomba	48190	4
8	Macho de 1/2" de conexión rápida	48200	1
9	Válvula de alta presión de 1/2"	48201	1
10	Válvula de 3 vías	48202	1
11	Manguera arandela/rejilla	48203	1

Lista de piezas para el modelo EHTP

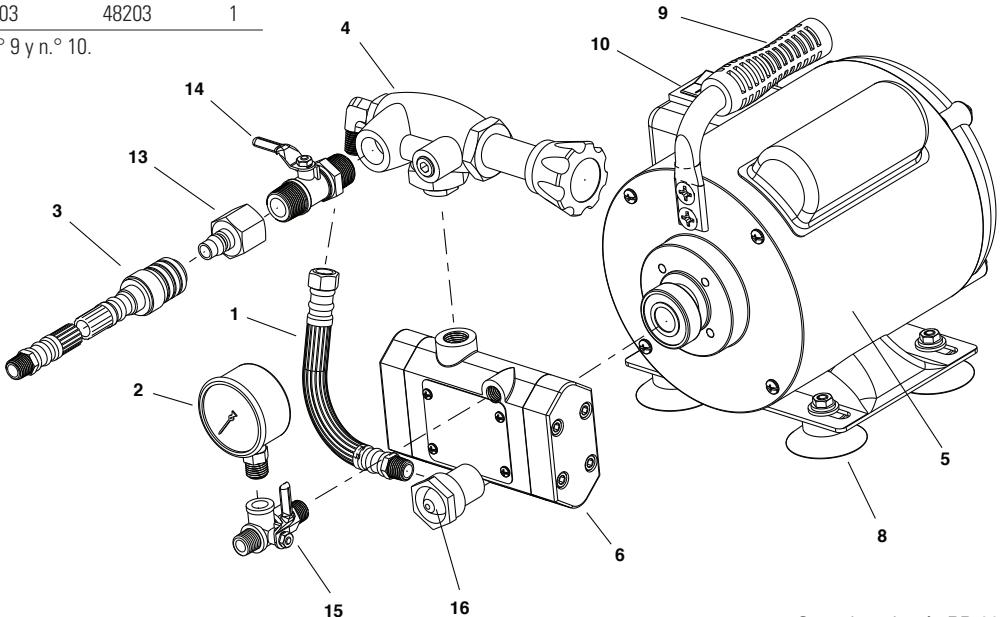
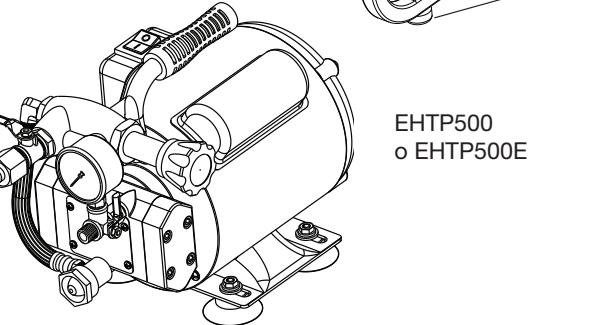
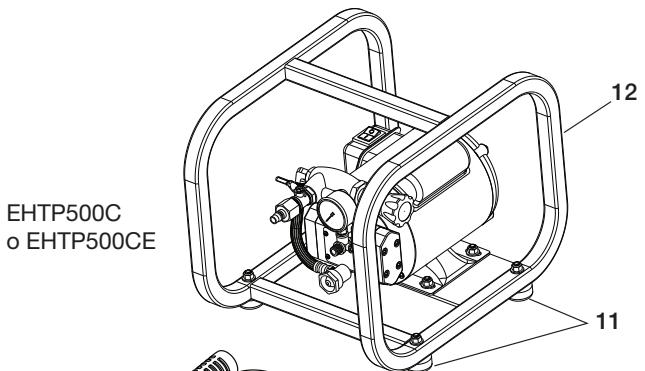
N.º de Ref.		EHTP500 EHTP500E	EHTP500C EHTP500CE	Código de artículo Código de artículo
Cantidad	Descripción			
1	Manguera de derivación	48183	48183	1
2	Manómetro	48185	48185	1
3	Manguera de salida de alta presión	08172	08172	1
4	Conjunto del regulador	48189	48189	1
5A*	Conjunto del motor 110V.	48187	48187	1
5B*	Conjunto del motor 220 V.	48196	48196	**
6	Conjunto de la bomba	48188	48188	1
7	Kit de sellos	48181	48181	1
8	Pies de la bomba	48190	—	4
9	Manija para transporte	48191	—	1
10	Interruptor eléctrico / Cubierta	48193	48193	1
11	Patas de la jaula	—	48186	4
12	Jaula con patas	—	48195	1
13	Macho de conexión rápida	48200	48200	1
14	Válvula de alta presión	48201	48201	1
15	Válvula de 3 vías	48202	48202	1
16	Arandela de manguera con rejilla	48203	48203	1

* El conjunto del motor también incluye el n.º 8, n.º 9 y n.º 10.

** Elija el voltaje adecuado.

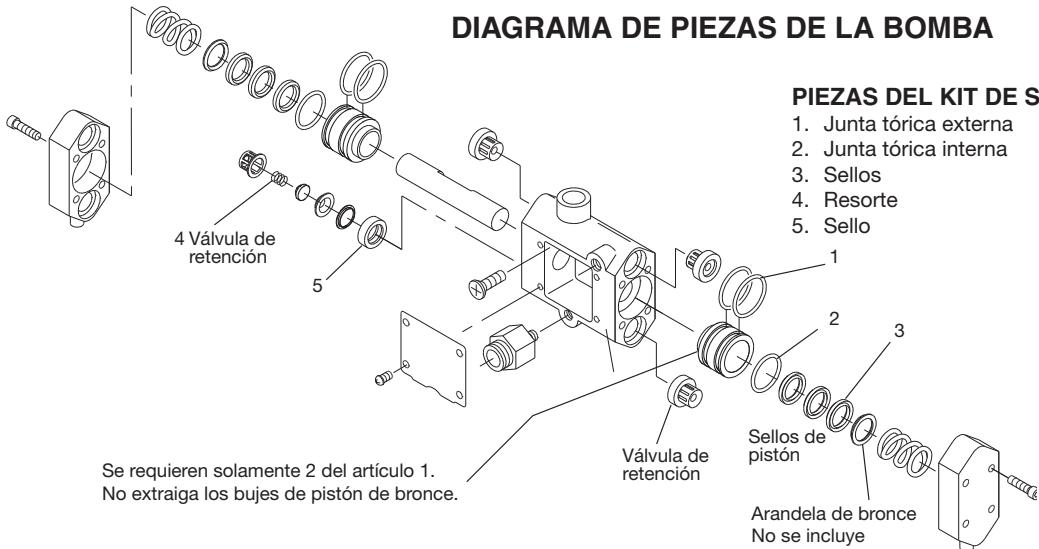


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Consulte además RP-99

DIAGRAMA DE PIEZAS DE LA BOMBA



PIEZAS DEL KIT DE SELLOS

- 1. Junta tórica externa
- 2. Junta tórica interna
- 3. Sellos
- 4. Resorte
- 5. Sello

CANTIDAD

- | | |
|---|----|
| 4 | 1. |
| 2 | 2. |
| 6 | 3. |
| 4 | 4. |
| 4 | 5. |

Arandela de bronce
No se incluye

INSTALACIÓN DEL KIT DE SELLOS

El Kit de sellos n.º 48181 se utiliza para reemplazar los sellos de pistón y los resortes y los sellos de la válvula de retención. (Consulte “Diagrama de piezas de la bomba”.) Si no se acumula presión en la bomba, es posible que haya residuos alojados en las válvulas de retención. Hay dos válvulas de retención debajo de cada tapón de extremo. Extraiga los tapones de extremo con una llave hexagonal de 5 mm e inspeccione las válvulas de retención. Si el problema no se soluciona, es posible que se deban reemplazar los sellos de la bomba usando el Kit de sellos n.º 48181.

A fin de extraer el pistón, primero se debe extraer la bomba del motor (modelos EHTP) o del alojamiento de cojinetes (DPHTP). Extraiga la placa de identificación del frente de la bomba. Parte de la grasa que está dentro del alojamiento deberá extraerse para acceder a los cuatro tornillos Philips que están en la parte posterior del alojamiento. Son tornillos de aluminio y se deben tomar precauciones para evitar que se corten las cabezas. Uno o dos de los tornillos estarán detrás del cojinete principal. Se debe rotar el cojinete colocando un destornillador de cabeza plana como cuña entre el alojamiento y el cojinete, empujando el cojinete para sacarlo del paso, a fin de acceder a los tornillos que están detrás de él.

Una vez que se extrajo el alojamiento, prosiga extrayendo los dos tapones de extremo usando una llave hexagonal de 5 mm. El pistón se debe extraer empujándolo para sacarlo por el extremo. Extraiga la arandela de bronce y tres sellos de ambos extremos del alojamiento. Asegúrese de respetar el sentido de los sellos. Extraiga las dos juntas tóricas del interior de los bujes de pistón y reemplácelas. Vuelva a colocar los tres sellos y la arandela de bronce en ambos extremos e inserte el pistón. Extraiga y reemplace las dos juntas tóricas grandes que están en la parte superior de los bujes del pistón. Quedan dos juntas tóricas grandes que no se usan y se pueden desechar.

Vuelva a colocar los sellos y los resortes de las válvulas de retención. Extraiga las válvulas de retención. Empuje el recipiente de metal fuera del sello de caucho y vuelva a colocar el resorte. Oprima el conjunto dentro del sello nuevo y regrese las válvulas al alojamiento.

Vuelva a ensamblar los tapones de extremo y monte la bomba en el motor. Asegúrese de volver a cargar el alojamiento de la bomba con grasa de litio multiuso resistente al agua.



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SINCE 1896**

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