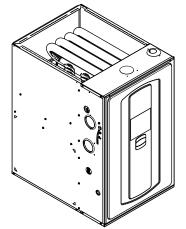
Submittal

Upflow / Horizontal Left/Right Single Stage Condensing Gas Fired Furnace 80,000 BTUH

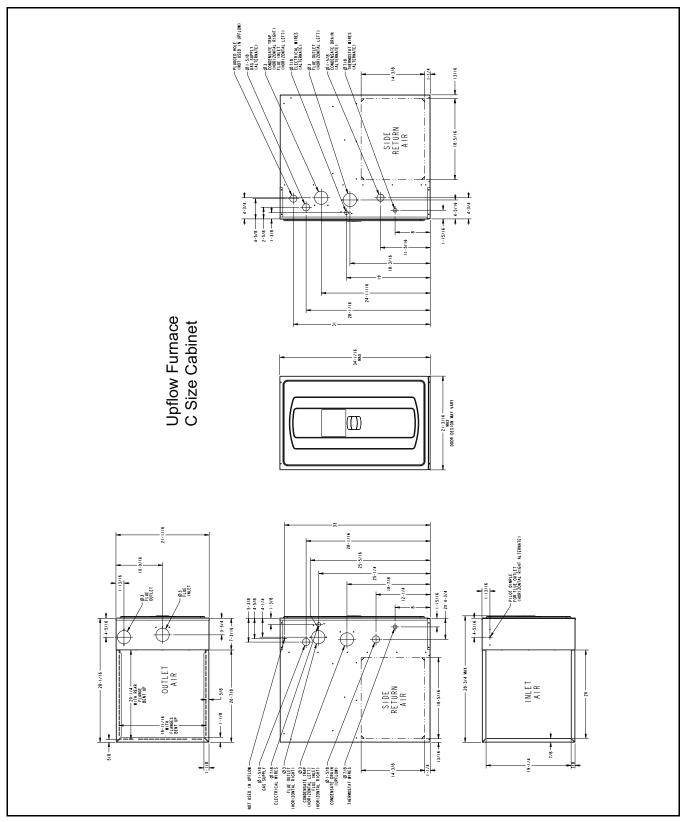
Upflow, Convertible to Horizontal Right or Horizontal Left S9X1C080U5PSBA S9B1C080U5PSAA



Note: Graphics in this document are for representation only. Actual model may differ in appearance.

Outline Drawings

Table 1. 21" Upflow Cabinet



Product Specifications

MODEL	S9X1C080U5PSBA (a) S9B1C080U5PSAA				
ТҮРЕ	Upflow/Horizontal				
RATINGS (b)					
Input BTUH	80,000				
Capacity BTUH (ICS) (c) (d)	77,800				
Temp. Rise (MinMax.)	40 - 70				
AFUE (%) S9X1 / S9B1 (d)	96.0 / 92.1				
Return Air Temp. (Min Max.)	45°F - 80°F				
BLOWER DRIVE	DIRECT				
Diameter — Width (In.)	11 X 10				
No. Used	1				
Speeds (No.) (e)	9				
CFM vs. in. w.g.	See Fan Performance Table				
Motor HP	1				
RPM	1075				
Volts/Ph/Hz	120 / 1 / 60				
FLA	10.6				
COMBUSTION FAN — Type	Centrifugal				
Drive — No. Speeds	Direct - 1				
Motor HP — RPM	3300				
Volts/Ph/Hz	120 / 1 / 60				
FLA	0.66				
FILTER — Furnished?	No				
Type recommended	High Velocity				
Hi Vel. (NoSize-Thk.)	1 — 20x25 — 1 in.				
VENT PIPE DIAMETER — Min (in.) (f) (g)	2 Round				
HEAT EXCHANGER					
Type — Fired	409 Stainless Steel				
— Unfired	29-4C Stainless Steel				

MODEL	S9X1C080U5PSBA (a) S9B1C080U5PSAA				
Gauge (Fired)	20				
ORIFICES — Main					
Nat. Gas Qty. — Drill Size	4 - 45				
LP Gas Qty. — Drill Size	4- 56				
GAS VALVE	Redundant - One Stage				
PILOT SAFETY DEVICE					
Туре	120 V SiNi Igniter				
BURNERS — Type	Multiport Inshot				
Number	4				
POWER CONN. — V/Ph/Hz (h)	120/1/60				
Ampacity (In Amps)	14.1				
Max. Overcurrent Protection (Amps)	15				
PIPE CONN. SIZE (in.)	1/2				
DIMENSIONS	HxWxD				
Uncrated (In.)	34 x 21 x 28-3/4				
Crated (In.)	35-1/2 x 23 x 30-7/8				
WEIGHT					
Shipping (Lbs.)/Net (Lbs.)	149/139				

- (a) Meets Energy Star
- (b) For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level. For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.
- $^{\rm (c)}$ Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3 latest edition.
- $^{\mbox{\scriptsize (d)}}$ Based on U.S. government standard tests.
- (e) 9 Speed constant torque ECM blower motor
- (f) Refer to the Vent Length Table in the Installer's Guide.
- $\ensuremath{^{(g)}}$ All furnace models have a vent outlet diameter that equals 2 in.
- (h) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

Airflow tables

Furnace Airflow (CFM) Vs. External Static Pressure (in. W.C.)								
Model	Тар		0.1	0.3	0.5	0.7	0.9	
	1	SCFM	643	384	125			
		Watts	45	53	62	-	-	
-	2	SCFM	1125	982	838	694	551	
-		Watts	126	142	158	174	190	
-	3	SCFM	1192	1038	884	730	576	
-		Watts	140	157	174	191	208	
	4	SCFM	1509	1377	1246	1115	983	
S9X1C080U5PSBA S9B1C080U5PSAA		Watts	245	268	291	314	337	
	5	SCFM	1548	1428	1308	1187	1067	
		Watts	257	281	304	328	352	
-	6	SCFM	1602	1467	1331	1196	1061	
-		Watts	320	345	371	396	421	
-	7	SCFM	1640	1512	1383	1255	1127	
-		Watts	352	379	406	433	459	
	8	SCFM	1831	1778	1726	1673	1621	
		Watts	521	550	579	608	637	
	9	SCFM	2351	2278	2204	2131	2058	
		Watts	886	918	950	982	1014	

CFM Versus Temperature Rise

Table 2. Heating Table — Upflow

CFM VS. TEMPERATURE RISE													
MODEL													
MODEL	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200
S9X1C080U5PSBA S9B1C080U5PSAA		65	59	56	54	49	46	44	42	40	38	36	

General Features

NATURAL GAS MODELS

Central Heating furnace designs are certified by the American Gas Association for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

SAFE OPERATION

The Integrated System Control is a solid state device which continuously monitors for presence of flame when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide additional safety.

QUICK HEATING

Durable, cycle tested, heavy gauge **tubular stainless steel primary heat exchanger** quickly transfers heat to provide warm conditioned air to the structure. **Low energy power vent blower**, to increase efficiency and provide a positive discharge of gas fumes to the outside.

BURNERS

Multiport Inshot burners will give years of quiet and efficient service. All models can be converted to **L.P.** gas with LP conversion kit.

INTEGRATED SYSTEM CONTROL

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service. S9X1 also contains dry contacts for EAC and HUM.

ENERGY EFFICIENT OPERATION

S9X1 Furnace is certified by the manufacturer to leak 1% (1.4% for S9B1) or less of nominal air conditioning CFM delivered when pressurized to .5" water column with all inlets, outlets, and drains sealed.

AIR DELIVERY

The 9 tap constant torque ECM blower motor has sufficient airflow for most heating and cooling requirements and will switch from heating to cooling speeds on demand from room thermostat.

SECONDARY HEAT EXCHANGER

The S-Series furnace has a special type 29- 4C[™] stainless steel secondary heat exchanger to reclaim heat from flue gases which would normally be lost.

STYLING

Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. Every orientation has at least two venting options. There are no knockouts on cabinet.

FEATURES AND GENERAL OPERATION

The S-Series furnace utilizes a Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter
- b. Vent proving pressure switches.

Features and Benefits

UP TO 96.0% AFUE ON S9X1 FURNACE MODELS

Meets utility rebates

Lowers utility bills

ELECTRICALLY EFFICIENT

Efficient airflow design reduces electrical energy use

34 INCH TALL

Lighter, easier to move and fit into tight spaces like short basements or tight closets

Works great with larger, high-efficiency coils

No knockouts

3-WAY MULTI-POISE / DEDICATED DOWNFLOW

6 SKU's - Upflow / Horizontal Left / Horizontal Right

5 SKU's - Downflow

Added application flexibility and reduction in specification errors

AIRFI OW

At least 400 CFM/ton at 0.5 in. H₂0 external static pressure; setup airflow options down to 290 CFM/ton

REGULATORY

All models are air tight; 1% or less air leakage as per ASHRAE 193 (1.4% for S9B1)

Open vestibule design provides a full 34" high open vestibule

DIMENSIONS

Width is industry standard: 21"

Depth remains approximately 28"

Cabinet is compatible with industry standard coils as well as other accessories

INTEGRATED FURNACE CONTROL

Setup / Status / Diagnostics / Digital Display

No dip switches

Last six errors stored

Dry contact EAC and HUM connections on S9X1 models

All Molex connections; no spade terminals

Low voltage labeled above and below

Rain shield over IFC keeps condensate off the control

TUBULAR STAINLESS STEEL PRIMARY HEAT EXCHANGER

29-4C STAINLESS STEEL SECONDARY HEAT EXCHANGER

Stainless steel is a more durable, corrosive-resistant material than aluminumized steel

Integrated rail system for easy access if required

Reduces or eliminates need for baffles

VORTICA II BLOWER, DESIGNED EXCLUSIVELY FOR THE S-SERIES FURNACE

Improved airflow efficiency

Durable, easy to clean, two piece housing

Single piece belly band/ motor arm assembly

Blower deck has full-length rails for easy removal and replacement, regardless of poise

THREE-WAY MULTI-POISE (UPFLOW, HORIZONTAL LEFT AND RIGHT) PLUS DEDICATED DOWNFLOW

Easier to specify

Shipped ready to install (no conversion kits required)

Every model has at least two venting options

When in horizontal, trap extends only about 2"

Barbed fitting on trap at hose connection and on cabinet transition for hose has barbed fitting and clamps at both ends for leak resistance.

Vent table improvements including longer vent lengths

About Trane and American Standard Heati	ing and Air Conditioning		
Trane and American Standard create comfortal more information, please visit www.trane.com	ble, energy efficient indoor	environments for residential ap	plications. For

The manufacturer has a policy of continuous data improvement and it reserves the right to change design and specifications without notice. We are committed to using environmentally conscious print practices.